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                 CAS Registry Number crossover limit increased to 300,000 in
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                 additional databases
        NOV 20
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                 CA/CAplus to MARPAT accession number crossover limit increased
                 to 50,000
NEWS 10
        DEC 01
                 CAS REGISTRY updated with new ambiguity codes
NEWS 11
        DEC 11
                 CAS REGISTRY chemical nomenclature enhanced
        DEC 14
NEWS 12
                 WPIDS/WPINDEX/WPIX manual codes updated
NEWS 13 DEC 14
                 GBFULL and FRFULL enhanced with IPC 8 features and
                 functionality
       DEC 18
NEWS 14
                 CA/CAplus pre-1967 chemical substance index entries enhanced
                 with preparation role
NEWS 15
        DEC 18
                 CA/CAplus patent kind codes updated
NEWS 16 DEC 18
                 MARPAT to CA/Caplus accession number crossover limit increased
                 to 50,000
NEWS 17
        DEC 18
                 MEDLINE updated in preparation for 2007 reload
NEWS 18 DEC 27
                 CA/CAplus enhanced with more pre-1907 records
NEWS 19 JAN 08
                 CHEMLIST enhanced with New Zealand Inventory of Chemicals
NEWS 20 JAN 16
                 CA/CAplus Company Name Thesaurus enhanced and reloaded
NEWS 21 JAN 16
                 IPC version 2007.01 thesaurus available on STN
NEWS 22 JAN 16
                 WPIDS/WPINDEX/WPIX enhanced with IPC 8 reclassification data
NEWS 23
        JAN 22
                 CA/CAplus updated with revised CAS roles
NEWS 24 JAN 22
                 CA/CAplus enhanced with patent applications from India
NEWS EXPRESS
             NOVEMBER 10 CURRENT WINDOWS VERSION IS V8.01c, CURRENT
              MACINTOSH VERSION IS V6.0c(ENG) AND V6.0Jc(JP),
              AND CURRENT DISCOVER FILE IS DATED 25 SEPTEMBER 2006.
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=> file caplus uspatfull

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FILE 'USPATFULL' ENTERED AT 12:40:10 ON 26 JAN 2007
CA INDEXING COPYRIGHT (C) 2007 AMERICAN CHEMICAL SOCIETY (ACS)

=> s wax and resin and hollow powder L1 13 WAX AND RESIN AND HOLLOW POWDER

=> s l1 and coloring material and thickener L2 1 L1 AND COLORING MATERIAL AND THICKENER

=> display l1 1-13 ENTER DISPLAY FORMAT (FILEDEFAULT):end

=> display l1 1-13 abs ibib kwic

L1 ANSWER 1 OF 13 CAPLUS COPYRIGHT 2007 ACS on STN

AB The materials contain colorants, shape-forming materials, and fine hollow powders. Thus, a red drawing material (diameter 2 mm) containing magenta pigment 17, yellow pigment 5, paraffin wax 20.5, glycerin fatty acid ester 30, talc 17.5, and hollow glass powders (average particle size 40  $\mu m)$  5 parts showed smooth drawing properties on glass.

ACCESSION NUMBER:

2004:963198 CAPLUS

DOCUMENT NUMBER:

141:396996

TITLE:

SOURCE:

Solid drawing materials with appropriate abrasion properties on glass, metal, and plastic surfaces

INVENTOR(S):

Ishii, Tadashi

PATENT ASSIGNEE(S):

Pilot Precision Co., Ltd., Japan Jpn. Kokai Tokkyo Koho, 4 pp.

CODEN: JKXXAF

DOCUMENT TYPE:

Patent Japanese

LANGUAGE:

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO.             | KIND    | DATE         | APPLICATION NO.         | DATE     |
|------------------------|---------|--------------|-------------------------|----------|
|                        |         |              |                         |          |
| JP 2004315602          | Α       | 20041111     | JP 2003-109121          | 20030414 |
| PRIORITY APPLN. INFO.: |         |              | JP 2003-109121          | 20030414 |
| AB The materials conta | in colo | rants, shape | -forming materials, and | fine     |

hollow powders. Thus, a red drawing material (diameter 2 mm) containing magenta pigment 17, yellow pigment 5, paraffin wax 20.5, glycerin fatty acid ester 30, talc 17.5, and hollow glass powders (average particle size 40 µm) 5 parts showed smooth drawing properties on glass.

ST solid drawing material hollow powder abrasion; glass hollow powder crayon smooth surface

IT Glass microspheres

RL: TEM (Technical or engineered material use); USES (Uses)

abrasion properties and smooth drawing properties on glass, metal, and plastic surfaces) IT Resin acids RL: TEM (Technical or engineered material use); USES (Uses) (esters; solid drawing materials containing hollow powders with appropriate abrasion properties and smooth drawing properties on glass, metal, and plastic surfaces) IT Spheres (hollow; solid drawing materials containing hollow powders with appropriate abrasion properties and smooth drawing properties on glass, metal, and plastic surfaces) IT Terpenes, uses RL: TEM (Technical or engineered material use); USES (Uses) (polymers; solid drawing materials containing hollow powders with appropriate abrasion properties and smooth drawing properties on glass, metal, and plastic surfaces) IT Coloring materials Pigments, nonbiological (solid drawing materials containing hollow powders with appropriate abrasion properties and smooth drawing properties on glass, metal, and plastic surfaces) TΤ Paraffin waxes, uses Polyoxyalkylenes, uses Waxes RL: TEM (Technical or engineered material use); USES (Uses) (solid drawing materials containing hollow powders with appropriate abrasion properties and smooth drawing properties on glass, metal, and plastic surfaces) IT 749926-11-2, Scotchlite K 37 RL: TEM (Technical or engineered material use); USES (Uses) (hollow powder; solid drawing materials containing hollow powders with appropriate abrasion properties and smooth drawing properties on glass, metal, and plastic surfaces) TΤ 56-81-5D, Glycerin, fatty acid esters 9004-99-3, Polyethylene glycol 9005-00-9, Polyethylene glycol stearyl ether monostearate 14807-96-6, Talc, uses 25322-68-3, PEG 4000 27306-79-2, Polyethylene glycol myristyl ether RL: TEM (Technical or engineered material use); USES (Uses) (solid drawing materials containing hollow powders with appropriate abrasion properties and smooth drawing properties on glass, metal, and plastic surfaces) L1ANSWER 2 OF 13 CAPLUS COPYRIGHT 2007 ACS on STN Disclosed is a cosmetic for cilia which contains (a) a wax AB and/or (b) a resin together with (c) a hollow powder. Owing to this constitution, the cosmetic can give more body to the cilia and, at the same time, exhibits favorable curling and curl-retaining effects. Moreover, it shows favorable performance, e.g., easiness in application to the cilia and easiness in recoating. Moreover, it is excellent in uniform finishing and water proofness and oil proofness after the application. A mascara composition containing decamethylcyclopentasiloxane 20, microcryst. wax 17, trimethylsiloxysilicate 15, hollow powder (Microsphere MFL-50SCA) 5, black iron oxide 5, dextrin fatty acid ester 13, and light isoparaffin balance to 100 % was formulated. ACCESSION NUMBER: 2004:857345 CAPLUS DOCUMENT NUMBER: 141:337289 TITLE: Cosmetic for cilia containing wax and/or polymers, and hollow powders INVENTOR (S): Mori, Atsumi; Takahashi, Hideki; Tomomasa, Satoshi; Yokoyama, Hiroyuki PATENT ASSIGNEE(S): Shiseido Co., Ltd., Japan

(Scotchlite K 1, hollow powder; solid drawing

materials containing hollow powders with appropriate

SOURCE: PCT Int. Appl., 34 pp.

CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

Japanese

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

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PATENT NO.
                         KIND
                                DATE
                                          APPLICATION NO.
                                                                   DATE
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     WO 2004087078
                         A1
                                20041014
                                          WO 2004-JP4628
                                                                  20040331
         W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH,
             CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD,
             GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC,
             LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI,
             NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY,
             TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW
         RW: BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ,
             BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE,
             ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI,
             SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN,
             TD, TG
     EP 1649893
                          Α1
                                20060426
                                            EP 2004-724751
                                                                   20040331
            DE, FR, GB, IT
         R:
     CN 1767811
                                20060503
                                            CN 2004-80009035
                         Α
                                                                   20040331
     US 2006257343
                         A1
                                20061116
                                            US 2005-550937
                                                                   20050928
PRIORITY APPLN. INFO.:
                                            JP 2003-96658
                                                                A 20030331
                                            WO 2004-JP4628
                                                                W 20040331
                               THERE ARE 9 CITED REFERENCES AVAILABLE FOR THIS
REFERENCE COUNT:
                               RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT
     Cosmetic for cilia containing wax and/or polymers, and
TT
     hollow powders
     Disclosed is a cosmetic for cilia which contains (a) a wax
AB
     and/or (b) a resin together with (c) a hollow
     powder. Owing to this constitution, the cosmetic can give more
     body to the cilia and, at the same time, exhibits favorable curling and
     curl-retaining effects. Moreover, it shows favorable performance, e.g.,
     easiness in application to the cilia and easiness in recoating. Moreover,
     it is excellent in uniform finishing and water proofness and oil proofness
     after the application. A mascara composition containing
     decamethylcyclopentasiloxane 20, microcryst. wax 17,
     trimethylsiloxysilicate 15, hollow powder (Microsphere
     MFL-50SCA) 5, black iron oxide 5, dextrin fatty acid ester 13, and light
     isoparaffin balance to 100 % was formulated.
ST
     wax polymer hollow powder mascara
IT
     Beeswax
     Cilia
        (cosmetic for cilia containing wax and/or polymers, and
        hollow powders)
IT
     Carnauba wax
     Jojoba oil
     Lanolin
       Waxes
     RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses)
        (cosmetic for cilia containing wax and/or polymers, and
       hollow powders)
IT
     Cosmetics
        (mascaras; cosmetic for cilia containing wax and/or polymers, and
       hollow powders)
    Hydrocarbon waxes, biological studies
IT
```

IT52405-03-5, Microsphere MFL 100CA

and hollow powders)

RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses)

RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses)

(microcryst.; cosmetic for cilia containing wax and/or polymers,

(Microsphere MFL 100CA; cosmetic for cilia containing wax and/or polymers, and hollow powders)

9002-88-4 TΤ 79-10-7D, Acrylic acid, esters, polymers 9002-89-5, Polyvinyl alcohol 9003-20-7, Polyvinyl acetate 9003-27-4, Polyisobutylene 9003-31-0, Polyisoprene 9003-32-1, Polyethyl acrylate 9003-39-8, Polyvinylpyrrolidone 11099-07-3, Glyceryl stearate 56275-01-5 394646-98-1, GMH-0850 773146-94-4, Microsphere MFL 50SCA RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses) (cosmetic for cilia containing wax and/or polymers, and hollow powders)

L1 ANSWER 3 OF 13 CAPLUS COPYRIGHT 2007 ACS on STN

AB Oily cosmetics contain partially crosslinked organopolysiloxane polymers, silicone oils, fluoro silicone oils, and hollow resin powders (average particle size 1-80 μm, apparent sp. gr. ≤0.5). A cosmetic foundation containing polyethylene wax 2.0, ceresin 1.0, di-2-ethylhexyl succinate 15.0, KSG-16 (partially crosslinked organopolysiloxane mixture) 3.0, KF-5002 (fluoro silicone) 5.0, KF-6026 (silicone surfactant) 1.5, KF-56 (Me Ph polysiloxane) 10.0, octyl methoxycinnamate 5.0, TiO2 10.0, an iron oxide pigment mixture 2.0, TiO2-coated hollow powder of Me methacrylate-acrylonitrile copolymer 7.0, sericite 4.0, vitamin E 0.1, Me p-hydroxybenzoate 0.2, perfume 0.1, and liquid paraffin to 100 weight% was not sticky, spread well and formed a matte film on the skin, and showed no changes in appearance after 3-mo storage at 50°.

ACCESSION NUMBER: 2003:870599 CAPLUS

DOCUMENT NUMBER:

139:369355

TITLE:

Oily cosmetics containing silicones

INVENTOR(S):

Someya, Yuki; Isobe, Yoshio

PATENT ASSIGNEE(S):

Kosei Co., Ltd., Japan

SOURCE:

Jpn. Kokai Tokkyo Koho, 11 pp.

CODEN: JKXXAF

DOCUMENT TYPE:

Patent

LANGUAGE:

Japanese

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

| PATENT NO.    | KIND | DATE     | APPLICATION NO. | DATE     |
|---------------|------|----------|-----------------|----------|
|               |      |          |                 |          |
| JP 2003313105 | A    | 20031106 | JP 2002-269765  | 20020917 |
| JP 3816045    | B2   | 20060830 |                 |          |
|               |      |          |                 |          |

PRIORITY APPLN. INFO.: JP 2002-44270 A 20020221 AB Oily cosmetics contain partially crosslinked organopolysiloxane polymers, silicone oils, fluoro silicone oils, and hollow resin powders (average particle size 1-80  $\mu m$ , apparent sp. gr.  $\leq 0.5$ ). A cosmetic

foundation containing polyethylene wax 2.0, ceresin 1.0, di-2-ethylhexyl succinate 15.0, KSG-16 (partially crosslinked

organopolysiloxane mixture) 3.0, KF-5002 (fluoro silicone) 5.0, KF-6026 (silicone surfactant) 1.5, KF-56 (Me Ph polysiloxane) 10.0, octyl methoxycinnamate 5.0, TiO2 10.0, an iron oxide pigment mixture 2.0,

TiO2-coated hollow powder of Me methacrylate-

acrylonitrile copolymer 7.0, sericite 4.0, vitamin E 0.1, Me p-hydroxybenzoate 0.2, perfume 0.1, and liquid paraffin to 100 weight% was not sticky, spread well and formed a matte film on the skin, and showed no changes in appearance after 3-mo storage at 50°.

ST oily cosmetic silicone hollow powder polyacrylic; fluoro silicone oil hollow polymer cosmetic

IT Polysiloxanes, biological studies

RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses) (di-Me, Me Ph, KF 56; oily cosmetics containing silicones and hollow resin powders)

IT Polysiloxanes, biological studies

RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses) (di-Me, hydroxyalkyl Me, ethoxylated, KF 6015; oily cosmetics containing

```
silicones and hollow resin powders)
IT
     Polysiloxanes, biological studies
     RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses)
        (fluorine-containing, KF 5002; oily cosmetics containing silicones and
hollow
        resin powders)
IT
     Cyclosiloxanes
     RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses)
        (fluorine-containing; oily cosmetics containing silicones and hollow
        resin powders)
IT
     Surfactants
        (lipophilic; oily cosmetics containing silicones and hollow resin
        powders)
IT
     Human
        (oily cosmetics containing silicones and hollow resin powders)
IT
     Polysiloxanes, biological studies
     RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses)
        (oily cosmetics containing silicones and hollow resin powders)
IT
        (oily; oily cosmetics containing silicones and hollow resin
        powders)
ΙT
     Polysiloxanes, biological studies
     RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses)
        (polyether-, KF 6028; oily cosmetics containing silicones and hollow
        resin powders)
IT
     Fluoropolymers, biological studies
     RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses)
        (polysiloxane-, KF 5002; oily cosmetics containing silicones and hollow
        resin powders)
IT
     Polyethers, biological studies
     RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses)
        (siloxane-, KF 6028; oily cosmetics containing silicones and hollow
        resin powders)
IT
     42557-10-8, KF 96
     RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses)
        (KF 96; oily cosmetics containing silicones and hollow resin
        powders)
ΙT
     31900-57-9D, Dimethylsilanediol homopolymer, trimethylsilyl-terminated
     RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses)
        (assumed monomers; oily cosmetics containing silicones and hollow
        resin powders)
IT
     471-34-1, Calcium carbonate, biological studies
                                                       13463-67-7, Titania,
     biological studies
                         14807-96-6, Talc, biological studies
     RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses)
        (hollow acrylic polymer powder coated with; oily cosmetics containing
        silicones and hollow resin powders)
IT
     30396-85-1, Acrylonitrile-methyl methacrylate copolymer
     RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses)
        (hollow powder; oily cosmetics containing silicones and
        hollow resin powders)
     541-02-6, SH 245
IT
                        2063-78-7
                                    2374-14-3
                                                9010-76-8
                                                            142860-62-6
     145686-34-6, Abil EM 90
                              314020-17-2, KSG 15
                                                    319427-75-3, KF 6026
                   501645-15-4, KSG 16 501645-23-4, KSG 18
     RL: COS (Cosmetic use); BIOL (Biological study); USES (Uses)
        (oily cosmetics containing silicones and hollow resin powders)
Ll
     ANSWER 4 OF 13 USPATFULL on STN
AB
       An eyelash cosmetic according to present invention, by blending (a)
       wax and/or (b) resin, and (c) hollow
       powder, can impart a voluminous feeling and, at the same time,
       perform excellent curling effect and curl retaining effect, and
       excellent usability such as easiness eyelash coating, and easiness
       overlaying, and also perform excellent uniformity of finishing, water
       resistance and oil resistance after coating.
```

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ACCESSION NUMBER: 2006:300989 USPATFULL

TITLE: Eyelash cosmetic

INVENTOR (S): Mori, Atsumi, Yokohama-shi, JAPAN

> Takahashi, Hideki, Yokohama-shi, JAPAN Tomomasa, Satoshi, Yokohama-shi, JAPAN

PATENT ASSIGNEE(S): Shiseido Co., Ltd., Chuo-ku, JAPAN, 104-8010 (non-U.S.

corporation)

NUMBER KIND DATE ------PATENT INFORMATION: US 2006257343 A1 20061116 APPLICATION INFO.: US 2004-550937 A1 20040331 (10)

WO 2004-JP4628 20040331

20050928 PCT 371 date

NUMBER DATE

PRIORITY INFORMATION: JP 2003-96658 20030331

DOCUMENT TYPE: Utility FILE SEGMENT: APPLICATION

RANKIN, HILL, PORTER & CLARK, LLP, 925 EUCLID AVENUE, LEGAL REPRESENTATIVE:

SUITE 700, CLEVELAND, OH, 44115-1405, US

NUMBER OF CLAIMS: EXEMPLARY CLAIM: 1010 LINE COUNT:

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

AB An eyelash cosmetic according to present invention, by blending (a)

wax and/or (b) resin, and (c) hollow

powder, can impart a voluminous feeling and, at the same time, perform excellent curling effect and curl retaining effect, and

In general, these eyelash cosmetics are constructed of a solid oil SUMM ingredient such as a wax, and a powder, and a film-forming agent as a main component. In order to realize comfortable usability, a feeling of use and function as a cosmetic, blending of a wax, a powder and a film-forming agent having various properties and natures is being studied. For example, by increasing an amount of a wax

, a powder and a thickener to be blended, a solid part remaining on an eyelash is increased, and a volume.

SUMM On the other hand, hitherto, as a cosmetic in which a hollow expanded resin powder prepared by a method of heating and expanding a thermoplastic resin powder with a volatile expanding agent encapsulated therein is blended, foundation has been studied (e.g.

Japanese Patent Application Laid-Open (JP-A).

. . order to attain the aforementioned object, the present SUMM inventors intensively studied, as a result, found out that, by blending a wax and/or a resin, and a hollow powder together, a volume effect is excellent, finishing is not

deteriorated and, at the same time, a curling effect and a.

SUMM That is, the present invention relates to an eyelash cosmetic comprising; (a) a wax and/or (b) a resin, and (c) a hollow powder. In addition, it is preferable that the eyelash cosmetic of the present invention comprising; 0.1 to 55% by mass

of (a) a wax and/or (b) a resin, and 0.01 to 20% by mass of (c) a hollow powder. In addition, in the

eyelash cosmetic of the present invention, it is preferable that a ratio of cubic volume of (a) a wax and/or (b) a resin to

cubic volume of (c) a hollow powder is 1:10 to 1:0.01. In addition, it is preferable that the eyelash cosmetic of the

present invention comprising; 1 to 30% by mass of (a) a wax, 0.1 to 25% by mass of (b) a resin, and 0.01 to 20% by mass of

(c) a hollow powder. In addition, it is preferable

that the eyelash cosmetic of the present invention further comprising 0.1 to 30% by mass. . .

DETD The (a) wax used in the present invention means an oily ingredient which is solid at a normal temperature, is not particularly limited as far as it is such the oily ingredient. Examples include beeswax, candelilla wax, cotton wax, carnauba wax, bayberry wax, insect wax, whale wax, montan wax, bran wax, lanolin, kapok wax, Japan wax, lanolin acetate, liquid lanolin, sugar cone wax, lanolin fatty acid isopropyl, hexyl laurate, cyclic lanolin, jojoba wax, hard lanolin, shellac wax, beeswax, microcrystalline wax, paraffin wax, POE lanolin alcohol ether, POE lanolin alcohol acetate, POE cholesterol ether, lanolin fatty acid polyethylene glycol, fatty acid glyceride, hardened castor oil, vaseline, POE hydrogenated lanolin alcohol ether, silicone wax, and jojoba ester. These waxes are used by selecting one or more kinds. Among them, microcrystalline wax

DETD

and candelilla wax are particularly preferable. The (b) resin used in the present invention is a compound which functions as a film-forming agent, and is not particularly limited as far as it is a resin, which is usually blended in a cosmetic as a film-forming agent. Examples include a fluorine resin, a silicone resin, an aromatic hydrocarbon resin, a terpene resin, polybutene, polyisoprene, an alkyd resin, a PVP-modified polymer, a polyvinylpyrrolidonemodified polymer, a polymer emulsion resin, polyvinyl alcohol, polyvinylpyrrolidone, polyvinyl acetate, polyalkyl acrylate, a rosin acid-based resin, a candelilla resin, polyurethane, a cellulose derivative such as alkylcellulose and nitrocellulose, and dextrin. Examples of the fluorine resin include a resin in which a hydrocarbon main chain has a perfluoroalkyl group in a pendant manner, such as a perfluoroalkyl group-containing acryl resin, and a perfluoroalkyl group-containing methacryl resin; a resin in which a main chain itself is fluorocarbon such as polyvinylidene fluoride; a resin in which a main chain has both of a hydrocarbon part and a fluorocarbon part, obtained by radical copolymerization of. . . being not limiting to the aforementioned compounds. Examples of a commercially available product in a form in which this fluorine resin is dissolved in a volatile oil include Fluorocoat EC-104, EC-106, EC-200, and EC-300 (all manufactured by Asahi Glass Co., Ltd.). As a silicone resin , a copolymer composed of a structural unit of SiO.sub.2, RSiO.sub.3/2, or R.sub.2SiO (R is hydrogen, a hydrocarbon group of a. . . silicone rubber in which a polymerization degree (n) of dimethylpolysiloxane is 5,000 to 8,000, trimethylsiloxysilylpropylcarbamic acid and a fluorine-modified silicone resin may also be used. In addition, Nisseki Neo Polymer T, Neo Polymer 120, Neo Polymer 140 (all manufactured by NIPPON PETROCHEMICALS COMPANY, LTD.) as an aromatic hydrocarbon resin; Quintone A-100, Quintone B-170, Quintone C-100 (all manufactured by NIPPON ZEON CORPORATION) as a terpene-based resin; polybutene 200 (manufactured by Idemitsu Kousan Co., Ltd.) as a polybutene; Escoltz 1071, Escoltz 1103 (all manufactured by . . EL8011, Solid Beccosol No. 31, Solid Beccosol No. 96 Exxon) as. (all manufactured by Dainippon Ink and Chemicals, Incorporated) as an alkyd resin; and Ganex V-216, Ganex V-220 (all manufactured by Gokyo Trading Co., Ltd.) as a PVP-modified polymer can be exemplified as a commercially available product. Examples of the polymer emulsion resin include a copolymer emulsion of vinyl hydrochloride and a monomer such as ethyl acrylate, methyl methacrylate, butyl methacrylate, methacrylic acid, and vinylidene chloride. Among them, particularly, a silicone-based resin is preferable and, among other things, trimethylsiloxysilicic acid is preferable. As a commercially available product, KF7312J, and X-21-5250 (manufactured by. The eyelash cosmetic of the present invention may comprise one of the

DETD

(a) wax and the (b) resin or may comprise both of the (a) wax and the (b) resin. An amount of the (a) wax and/or the (b) resin in the present invention to be blended is appropriately adjusted depending on a formulation of a composition, being not particularly. . .

DETD It is preferable that the eyelash cosmetic of the present invention comprises both of the (a) wax and the (b) resin.

DETD An amount of the (a) wax in the present invention to be blended is appropriately adjusted depending on a formulation of a composition, and is preferably. . .

DETD An amount of the (b) resin in the present invention to be blended is appropriately adjusted depending on a formulation of a composition, and is preferably. . .

DETD The (c) hollow powder used in the present invention can enhance a voluminous feeling of an eyelash and, at the same time, improve a curling force and a curl retaining force. As such the (c) hollow powder, there are mainly a hollow resin powder and a hollow inorganic powder.

DETD The hollow resin powder is such that a thermoplastic resin powder with a volatile expanding agent, which is volatilized mainly by heating, encapsulated therein has been heated, swollen or expanded.

DETD Examples of a resin which forms a shell of this hollow expanded resin powder include a homopolymer or a copolymer composing of one or more monomers selected from a vinyl-based monomer such as. . .

This hollow resin powder is prepared by a method of heating and expanding a thermoplastic resin powder with a volatile expanding agent encapsulated therein, as disclosed, for example, in Japanese Patent Application Publication (JP-B) No. 59-53290. The hollow resin powder is generally commercially available, and examples include Matsumoto Microsphere MFL series manufactured by Matsumoto Yushi-Seiyaku Co., Ltd. [MFL-50STI (particle. . .

DETD . . . by a powder particle itself and a mass thereof and, for example, when refers to "true specific gravity" of a hollow powder, it is calculated using also a space of an interior of a hollow powder particle as a volume of the particle itself. Alternatively, herein, "true specific gravity" is simply referred to as "specific gravity". . .

DETD In addition, a surface of the (c) hollow powder may be covered with an inorganic substance. In a method of covering an inorganic powder, as disclosed, for example, in JP-A No. 4-9319, a covered powder is obtained by mixing a volatile expanding agent-encapsulated thermoplastic resin before expansion or during expansion, and an inorganic powder, and heating the mixture. Examples of other method include a method of mixing a dispersion of an inorganic power in water or an organic solvent, and a hollow resin powder, and drying this, a wet treating method of covering with a film by a method of spraying this inorganic dispersion to a hollow resin powder, and drying this, and a method of complexing by a physical force such as a high impact force.

DETD An inorganic powder which covers a surface of the hollow resin powder is not particularly limited, but is selected depending on the desired effect, and examples include talc, sericite, mica, calcium.

. particle diameter is also not particularly limited, but is preferably 0.001 to 20 µm. A mass ratio of the hollow resin powder and the inorganic powder is preferably 5:95 to 50:50.

DETD In the present invention, the (c) hollow powder is preferably a hollow resin powder in that a voluminous feeling of an eyelash is enhanced and, at the same time, a curling force and a curl retaining force are improved and, as a resin for forming a shell, vinyl chloride, vinylidene chloride, and methyl methacrylate and the like are preferable and, as the volatile. . .

DETD An amount of the (c) hollow powder in the present

```
invention to be blended is appropriately adjusted depending on a
       formulation of a composition and is preferably.
DETD
          . . the eyelash cosmetic of the present invention, it is
       preferable that a ratio of a cubic volume of the (a) wax
       and/or the (b) resin to a cubic volume of the (c)
       hollow powder to be blended is 1:10 to 1:0.01. Further
       preferably, the ratio is 1:5 to 1:0.05. When a cubic volume of the (c)
       hollow powder to be blended is grater than 10-fold a
       total cubic volume of the (a) wax and the (b) resin,
       an amount of a cosmetic which can be adhered to an eyelash is decreased,
       a sufficient curling effect and a. . . not obtained, and finishing is
       deteriorated in some cases. On the other hand, when a cubic volume of
       the (c) hollow powder is smaller than 0.01-fold a
       total cubic volume of the (a) wax and the (b) resin,
       a cosmetic itself becomes too heavy, a sufficient curling effect and
       curl retaining effect are not obtained, and finishing is.
DETD
             . Yellow No. 5, Blue No. 1, Blue No. 404, and Green No. 3;
       natural pigments such as chlorophyll, and β-carotene; resin
       powders such as nylon, cellulose, and polyethylene; dyes. These (d)
       coloring materials can be used alone, or as a combination.
DETD
        Blending of Hollow Powder
       First, the present inventors prepared an eyelash cosmetic comprising a
DETD
       wax, a resin and a hollow powder,
       and a hardness, a specific gravity after solvent volatilization, a
       volume effect, a curling effect, a curl retaining effect and.
       3
Light isoparaffin
                                          To 100
                                                   To 100
                                                            To 100
                                                                       To 100
       To 100
Decamethylcyclopentasiloxane
                                          20.0
                                                   20.0
                                                            20.0
                                                                       20.0
       20.0
Microcrystalline wax
                                          22.0
                                                   17.0
                                                            17.0
       17.0
               17.0
Trimethylsiloxysilicic acid
                                          20.0
                                                   15.0
                                                            15.0
                                                                       15.0
       15.0
Titanium oxide
                                                   5.0
  Hollow powder
                (MFL-50SCA, specific
       5.0
                gravity 0.29)
                (Ganzpearl GMH-0850,
                                                                       5.0
                specific gravity 0.65)
                (MFL-100. .
DETD
       An oily phase containing a wax was heated to 90° C. to
       melt it, and a dispersing-treated pigment part was added thereto, and
       cooled to 40°.
        As shown in the Table 1, in Test Example 1 in which a relatively large
DETD
       amount of a wax and a resin were blended, a volume
       effect, a curling effect, a curl retaining effect, and finishing were
       inferior. In addition, in Test Example 2 in which a titanium oxide
       powder was blended in addition to a wax and a resin,
       a curling effect, a curl retaining effect, and finishing were further
       inferior. To the contrary, in Test Examples 3 to 5 in which various
       hollow powders were blended together with a
       wax and a resin, an excellent volume effect and
       finishing were exhibited and, at the same time, a curling effect and a
       curl retaining.
        Blending Amount of Wax
DETD
DETD
      . Then in order to study an amount of a wax to be blended in an
       eyelash cosmetic, the present inventors prepared eyelash cosmetics by
       changing an amount of a wax to be blended variously, and
       evaluation was performed according to the aforementioned evaluation
```

criteria. The following Table 2 shows a.

| Light isoparaffin                                 | To 100 | To 100 | To 100 | To 100 | To   |
|---|--------|--------|--------|--------|------|
| 100 To 100 Decamethylcyclopentasiloxane           | 20.0   | 20.0   | 20.0   | 20.0   | 20.0 |
| 20.0<br>Microcrystalline wax                      |        | 3.0    | 11.0   | 24.0   |      |
| 29.0 35.0<br>Liquid paraffin                      | 10.0   |        |        |        |      |
| Trimethylsiloxysilicic acid                       | 15.0   | 15.0   | 15.0   | 15.0   | 15.0 |
| 15.0<br>Hollow powder                             | 4.0    | 4.0    | 4.0    |        |      |
| 4.0 4.0 4.0<br>(MFL-50SCA, specific gravity 0.29) | •      |        |        |        |      |
| Black iron oxide 5.0                              | 5.0    | 5.0    | 5.0    | 5.0    | 5.0  |
| Daretwin father and d anhar                       | •      |        |        |        |      |

Dextrin fatty acid ester.

As shown in the Table 2, in Test Examples 7 to 10 in which a blending amount of a wax was 3.0 to 29.0% by mass, an eyelash cosmetic excellent in all of a volume effect, a curling effect, a. . . was obtained. On the other hand, in Test Example 6 in which liquid paraffin was blended in place of a wax, a volume effect was not obtained, and finishing was inferior. In addition, in Test Example 11 in which a wax was blended at 35.0% by mass, finishing was deteriorated.

DETD From the foregoing results, it is preferable that an amount of a wax to be blended in the eyelash cosmetic of the present invention is around 1 to 30% by mass.

DETD Blending Amount of Resin

| Light isoparaffin<br>100 To 100                   | To 100 | To 100 | To 100 | To 100 | То   |
|---|--------|--------|--------|--------|------|
| Decamethylcyclopentasiloxane                      | 20.0   | 20.0   | 20.0   | 20.0   | 24.0 |
| Microcrystalline wax                              | 20.0   | 17.0   | 17.0   | 17.0   |      |
| 17.0 17.0<br>Hydrogenated polybutene              | 5.0    |        |        |        |      |
| Trimethylsiloxysilicic acid                       |        | 0.2    | 11.0   | 19.0   | 24.0 |
| 30.0<br>Hollow powder                             | 4.0    | 4.0    | 4.0    | •      |      |
| 4.0 4.0 4.0<br>(MFL-50SCA, specific gravity 0.29) |        |        |        |        |      |
| Black iron oxide 5.0                              | 5.0    | 5.0    | 5.0    | 5.0    | 5.0  |

Dextrin fatty acid ester.

As shown in the Table 3, in Test Examples 13 to 16 in which a blending amount of a resin was 0.2 to 30.0% by mass, an eyelash cosmetic excellent in all of a volume effect, a curling effect, a. . was obtained. On the other hand, in Test Example 12 in which hydrogenated polybutene was blended in place of a resin, a curl retaining effect was not obtained. In addition, in Test Example 17 in which a resin was blended at 30.0% by mass, finishing was deteriorated.

DETD From the foregoing results, it is preferable that an amount of a resin to be blended in the eyelash cosmetic of the present invention is around 0.1 to 25% by mass.

DETD Blending Amount of Hollow Powder

```
powder to be blended in an eyelash cosmetic, the present
       inventors prepared eyelash cosmetics by changing a blending amount of a
       hollow powder variously, and evaluation was performed
       according to the aforementioned evaluation criteria. The following Table
       4 shows a blending composition of.
                                           . . 19
                                                           20
                                                                     21
Light isoparaffin
                         To 100
                                    To 100
                                             To 100
                                                      To 100
                                                                To 100
Decamethyl-
                         20.0
                                    20.0
                                             20.0
                                                      20.0
                                                                20.0
cyclopentasiloxane
Microcrystalline wax
                         3.0
                                    17.0
                                             17.0
                                                      17.0
                                                                17.0
Trimethylsiloxysilicic
                         3.0
                                    15.0
                                             15.0
                                                      15.0
                                                                15.0
acid
  Hollow powder
                           0.1
                                      2.0
                                               9.0
                                                        14.0
       22.0
(MFL-50SCA, specific
gravity 0.29)
Black iron oxide
                         5.0
                                    5.0
                                             5.0
                                                      5.0
                                                                5.0
Dextrin fatty acid ester 13.0
                                    16.0
                                             15.0.
        As shown in the Table 4, in Test Examples 18 to 21 in which a blending
DETD
       amount of a hollow powder was 0.1 to 14% by mass, an
       eyelash cosmetic excellent in all of a volume effect, a curling effect,
       a curl retaining effect, and finishing was obtained. On the other hand,
       in Test Example 22 in which a hollow powder was
       blended at 22.0% by mass, a volume effect, a curling effect, a curl
       retaining effect, and finishing were deteriorated.
DETD
        From the foregoing results, it is preferable that an amount of a
       hollow powder to be blended in the eyelash cosmetic of
       the present invention is around 0.01 to 20% by mass.
DETD
             . 24
                          25
                                    26
                                              27
Light isoparaffin
                         To 100
                                    To 100
                                             To 100
                                                      To 100
                                                                To 100
Decamethyl-
                         20.0
                                    20.0
                                             20.0
                                                      20.0
                                                                20.0
cyclopentasiloxane
Microcrystalline wax
                         17.0
                                    17.0
                                             17.0
                                                      17.0
                                                                17.0
Trimethylsilóxysilicic
                         15.0
                                    15.0
                                             15.0
                                                                15.0
                                                      15.0
acid
  Hollow powder
                           4.0
                                      4.0
                                               4.0
                                                        4.0
       4.0
(MFL-50SCA, specific
gravity 0.29)
Black iron oxide
                         0.2
                                    5.0
                                             14.0
                                                      25.0
                                                                35.0
Dextrin fatty acid ester 15.0
                                   13.0
                                             10.0.
DETD
        Cubic Volume Ratio of a Wax and a Resin to a
       Hollow Powder
             . blending amount of various components in detail and, for
DETD
       example, it was seen that although the same amount of a hollow
       powder is blended, the effect is different depending on a kind
       of a hollow powder to be blended, in some cases. And
       from this, the present inventors thought that the effect of the present
                         depend on a blending amount of various components,
       paid an attention to a ratio of a cubic volume of a wax and a
       resin, and a cubic volume of a hollow powder
       to be blended, and studied a relationship with the effect.
        In order to study a preferable cubic volume ratio of a wax
DETD
       and a resin, to a hollow powder in an
       eyelash cosmetic, the present inventors prepared eyelash cosmetics in
       which a cubic volume ratio of a wax and a resin, to
       a hollow powder was variously changed, by
       appropriately adjusting blending amounts of a wax, a
       resin, and a hollow powder, and evaluation
       was performed according to the aforementioned evaluation criteria. As a
       hollow powder, two kinds of hollow
       powders having a specific gravity of 0.20 and 0.03,
```

Subsequently, in order to study an amount of a hollow

DETD

```
respectively, were used to perform the similar test. In addition,
       regarding a wax and a resin, calculation was
      performed using a specific gravity of 1.0. The following Tables 6 and 7
       show a blending composition of. . . To 100
                                                         To 100
                                                                   To 100
       100
                        To 100
             To 100
Decamethylcyclopentasiloxane
                                        20.0
                                                   20.0
                                                            20.0
                                                                      20.0
                          20.0
                                    20.0
       20.0
                20.0
Microcrystalline wax
                                        2.0
                                                   3.0
                                                            10.0
                           10.0
       30.0
                 2.0
                                    10.0
                                               30.0
Polyethylene wax
                                                            10.0
       10.0
                           5.0
                                    5.0
                                               10.0
Trimethylsiloxysilicic acid
                                                                     10.0
                                        0.5
                                                   2.0
                                                            5.0
       0.5
                          10.0
                                    10.0
                5.0
  Hollow powder
                                          10.0
                                                     10.0
       5.0
                2.0
                           0.1
                                    0.2
                                                        0.05
                                              0.05
(MFL-100SCA, specific gravity 0.20)
Black iron oxide
                                        5.0
                                                   5.0
                                                            5.0
                                                                     5.0
       1.0
                5.0
                          2.0
                                    5.0
Dextrin fatty acid ester
                                        10.0
                                                   5.0
                                                            5.0
                                                                     5.0
                10.0
                          10.0
                                    5.0
Cubic volume of wax + resin (cm.sup.3) 2.5
                                                   5.0
                50.0
                           2.5
                                    20.0
                                             25.0
                                                        50.0
Cubic volume of hollow powder (cm.sup.3) 50.0
                                                     50.0
                10.0
                           0.5
                                    1.0
                                             0.25
                                                        0.25
  Wax + resin:hollow powder
                 1:10
       1:20
                           1:1
                                    1:0.2
                                              1:0.2
                                                        1:0.05
                                                                 1:0.01
       1:0.005
(cubic volume ratio)
Hardness
                                                   90
                                        50
                                                            100
                                                                     120
                50
                         100
                                    120
Specific gravity (g/cm.sup.3).
         . . To 100 To 100
                                       To 100
                                                To 100
                                                          To 100
                                                                    To 100
Decamethylcyclopentasiloxane
                                        20.0
                                                   20.0
                                                            20.0
                                                                     20.0
       20.0
                20.0
                                    20.0
Microcrystalline wax
                                                   3.0
                                        2.0
                                                            10.0
       30.0
                 2.0
                           10.0
                                    20.0
                                              30.0
Polyethylene wax
                                                            10.0
       10.0
                           5.0
                                    10.0
                                              10.0
Trimethylsiloxysilicic acid
                                        0.5
                                                   2.0
                                                            5.0
                                                                     10.0
       0.5
                5.0
                         10.0
                                    10.0
  Hollow powder
                                          1.5
       0.75
                0.3
                           0.015
                                    0.03
                                             0.012
                                                        0.0075
(091DE40d30: specific gravity 0.03)
Black iron oxide
                                        5.0
                                                   5.0
                                                            5.0
                                                                     5.0
                         5.0
                                    5.0
Dextrin fatty acid ester
                                                            5.0
                                        10.0
                                                  5.0
                                                                     5.0
       20.0
                10.0
                         5.0
                                    5.0
Cubic volume of wax + resin (cm.sup.3) 2.5
                50.0
                          2.5
                                    20.0
                                                        50.0
                                             40.0
Cubic volume of hollow powder (cm.sup.3) 50.0
                                                     50.0
       25.0
                10.0
                          0.5
                                    1.0
                                             0.4
                                                        0.25
  Wax + resin:hollow powder
       1:20
                 1:10
                          1:1
                                    1:0.2
                                              1:0.2
                                                        1:0.05
                                                                 1:0.01
       1:0.005
(cubic volume ratio)
Hardness
                                        60
                                                  70
                                                            80
                                                                     100
                100
                         60
                                    100
Specific gravity (g/cm.sup.3). .
        As shown in Table 6, when a hollow powder having a
       specific gravity of 0.2 is used, in Test Examples 29 to 34 in which a
       ratio of a total cubic volume of a wax and a resin,
       and a cubic volume of a hollow powder was adjusted
       to be 1:10 to 1:0.01, volume, and finishing are excellent and, at the
       same time, a curling effect,. . . hand, in Test Example 28 in which
```

```
wax and a resin were relatively small, and an amount
      of adhesion to an eyelash is decreased, a curling effect, and a volume
      effect. . . in Test Example 35 in which the cubic volume ratio was
      adjusted to be 1:0.005, since an amount of a hollow
      powder was relatively small, and a mascara itself was too heavy,
      a curling effect, and a curl retaining effect are not. .
       Further, as shown in the Table 7, also when a hollow
DETD
      powder having a specific gravity of 0.03 is used, it was seen
      that, in Test Examples 37 to 42 in which a ratio of a total cubic volume
      of a wax and a resin, and a cubic volume of a
      hollow powder is 1:10 to 1:0.01, an eyelash cosmetic
      excellent in various effects is obtained, like the results of Table 6.
DETD
       From the foregoing results, it is thought that the effect of blending a
      wax, a resin and a hollow powder
       in the eyelash cosmetic of the present invention is associated with a
       cubic volume ratio of various components rather than. . . a blending
      amount of various components, and it is preferable that the ratio of a
      cubic total volume of a wax and a resin, and a cubic
      volume of a hollow powder is in a range of 1:10 to
      1:0.01.
DETD
               . Butylene glycol
                                                   1.5%
             Purified water
                                             remainder
    C:
             Beeswax
                                             6.5%
             Liquid paraffin
                                             3.5%
             Carbon black
                                             1.5%
             Stearic acid
                                             1.0%
             Carnauba wax
                                             5.0%
   Ε:
             Morpholine
                                             0.4%
   F:
             Vinyl acetate emulsion
                                             30.0%
   H:
             Hollow powder (GMH-0850)
                                             2.0%
             Antiseptic
                                             quantum sufficit
   (Process)
 (1) Bentonite and sodium carboxymethylcellulose were mixed in the dry state,
DETD
      Carnauba wax
                                      7.0%
      Beeswax
                                      2.0%
      Microcrystalline wax
                                      20.0%
      Liquid polyisobutylene
                                     remainder
      Polyvinyl pyrrolidone
                                      1.0%
      Organic modified bentonite
                                     3.0%
      Black iron oxide
                                      10%
        Hollow powder (MFL-50SCA)
                                       10.0%
      Antiseptic
                                      quantum sufficit
        . . . bentonite was added to a part of liquid polyisobutylene, and
      this was dispersed through a colloid mill, and gelled. Then,
      waxes and an antiseptic were mixed, the mixture was heated to
      melt it, a pigment was added, this was cooled, kneaded.
DETD
         (Oily phase)
        Light isoparaffin (Isopar E) remainder
        Organic modified clay mineral 3.0%
        Polyisoprene resin
          Hollow powder (GMH-0850)
                                        2.0%
```

0.1%

Carnauba wax

the cubic volume ratio was adjusted to be 1:20, since amounts of a

```
Fragrance
                                       quantum sufficit
         (Aqueous phase)
         Water
                                       41.0%
         Water-swelling clay mineral
                                       3.0%
         Propylene glycol
                                       5.0%
         Carbon black
                                       10.0%
         Antiseptic
                                      quantum. .
        Oily phase: A part of light isoparaffin was heated to 90° C., a
DETD
       polyisoprene resin was dissolved and, thereafter, a remaining
       light isoparaffin resin and other oil phase components were
       mixed, and the mixture was cooled as it was while stirring.
DETD
    (Oily phase)
    Light isoparaffin
                                           7.0%
    Methylpolysiloxane
                                           2.0%
    Decamethylcyclopentasiloxane
                                           10.0%
    Microcrystalline wax
                                           0.1%
    Trimethylsiloxysilicic acid
                                           10.0%
    Methylpolysiloxane emulsion
                                           quantum sufficit
    Polyethylene glycol dioleate
                                           2.0%
    Diglyceryl diisostearate
                                           2.0%
    DL-α-tocopherol acetate
                                     0.1%
    Dimethyldistearylammonium hectorite
                                           6.0%
     Hollow powder (MFL-50SCA)
                                             2.0%
    (Aqueous phase)
    1,3-Butylene glycol
                                            4.0%
    Sodium bicarbonate
                                            0.2%
    Paraoxybenzoic acid ester
                                           quantum sufficit
    Sodium dehydroacetate
                                           quantum sufficit
    Black. . .
DETD
                 iron oxide
                                                           10.0%
(Oily phase)
Cyclomethicone
                                              15.0%
Trimethylsiloxysilicic acid
                                              15.0%
Jojoba ester
                                              3.0%
Glyceryl stearate
                                              1.2%
Stearic acid
                                              2.1%
Phenyltrimethicone
Di(phytosteryl/octyldodecyl) lauroylglutamate 0.1%
Bentonite
                                              1.0%
Tocopherol acetate
                                              0.1%
Batyl alcohol
                                              0.7%
 Hollow powder (GMH-0850)
                                                1.0%
Fragrance
                                              quantum sufficit
   (Process)
DETD . . . Polyacrylic acid ester emulsion (solid part) 8.0%
        POE (20) sorbitan monostearate
(6)
                                                  1.0%
(7)
        Isopropanol
                                                   2.0%
(8)
        Bentonite
                                                   0.5%
(9)
        Black iron oxide
                                                   8.0%
        Hollow powder (GMH-0850)
(10)
                                                  2.0%
        Ethyl paraben
(11)
                                                  quantum sufficit
        Ion-exchanged water
(12)
                                                  remainder
(13)
        Sodium hydroxide
                                                  0.3%
(14)
        Fragrance
                                                  quantum sufficit
   (Process)
      What is claimed is:
       1. An eyelash cosmetic comprising: (a) a wax and/or (b) a
      resin, and (c) a hollow powder.
```

- 2. The eyelash cosmetic according to claim 1, wherein the eyelash cosmetic comprising: 0.1 to 55% by mass of (a) a wax and/or (b) a resin, and 0.01 to 20% by mass of (c) a hollow powder.
- 3. The eyelash cosmetic according to claim 1, wherein a ratio of cubic volume of (a) a wax and/or (b) a resin to cubic volume of (c) a hollow powder is 1:10 to 1:0.01.
- The eyelash cosmetic according to claim 2, wherein the eyelash cosmetic comprising: 1 to 30% by mass of (a) a wax, 0.1 to 25% by mass of (b) a resin, and 0.01 to 20% by mass of (c) a hollow powder.

### ANSWER 5 OF 13 USPATFULL on STN L1

AΒ The present invention encompasses a golf ball having a diameter and being comprised of a core and a cover, wherein the core is further comprised of a fluid mass at the center of the ball, and a first, solid, non-wound mantle layer surrounding the fluid mass, wherein the first mantle layer comprises a copolymer or terpolymer of ethylene and an α,β-unsaturated carboxylic acid, the acid being neutralized at least 80% by a salt of an organic acid, a cation source, or a suitable base of the organic acid, and wherein the cover comprises polyurethane, polyurea, or a polyurea/polyurethane hybrid. Preferably, the rate of spin decay is at least 10% of an initial spin rate of the golf ball over the entire ball flight.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ACCESSION NUMBER:

2006:167585 USPATFULL Multilayer golf ball

TITLE: INVENTOR (S):

Sullivan, Michael J., Barrington, RI, UNITED STATES

Ladd, Derek A., Acushnet, MA, UNITED STATES Hebert, Edmund A., Fairhaven, MA, UNITED STATES Boehm, Herbert C., Norwell, MA, UNITED STATES

| NUMBER | KIND | DATE |
|--------|------|------|
|        |      |      |

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Continuation-in-part of Ser. No. US 2003-670514, filed

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on 14 Jan 2000, GRANTED, Pat. No. US 6635133 Division of Ser. No. US 1999-312480, filed on 17 May 1999, GRANTED, Pat. No. US 6575846 Continuation of Ser. No. US 1997-902351, filed on 29 Jul 1997, ABANDONED

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DOCUMENT TYPE:

Utility

FILE SEGMENT:

APPLICATION

LEGAL REPRESENTATIVE:

ACUSHNET COMPANY, 333 BRIDGE STREET, P. O. BOX 965,

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38 1

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LINE COUNT: 1773

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

. . the first mantle layer comprises dynamically vulcanized thermoplastic elastomer, functionalized styrene-butadiene elastomer,

thermoplastic polyurethane, thermoplastic polyetherester or polyetheramide, thermoplastic ionomer resin, thermoplastic polyester, metallocene polymer or blends thereof. In another embodiment,

the cover comprises an inner cover layer and a thin.

. . and wherein the cover comprises material selected from the

group consisting of polyether and polyester thermoplastic urethane, thermoset polyurethane, ionomer resins, low modulus ionomers, high modulus ionomers and blends thereof. In one embodiment, the cover comprises a thermoset polyurethane.

SUMM . . . the first mantle layer comprises dynamically vulcanized thermoplastic elastomer, functionalized styrene-butadiene elastomer, thermoplastic polyurethane, thermoplastic polyetherester or polyetheramide, thermoplastic ionomer resin, thermoplastic polyester, metallocene polymer or blends thereof. In another embodiment, the cover comprises an inner cover layer and a thin. . .

SUMM . . . methyl-acrylate with butadiene and styrene, acrylonitrile styrene copolymers, polyether-ester, polyether-amide, polyurethane, propylene/ethylene-propylene-diene rubber, styrene-butadiene elastomers, metallocene polymers, polyetheresters, polyetheramides, ionomer resins, polyesters, and blends thereof.

SUMM . . . the first mantle layer comprises dynamically vulcanized thermoplastic elastomer, functionalized styrene-butadiene elastomer, thermoplastic polyurethane, thermoplastic polyetherester or polyetheramide, thermoplastic ionomer resin, thermoplastic polyester, metallocene polymer or blends thereof. In another embodiment, the cover comprises an inner cover layer and a thin. . .

DETD . . . or more additional core layers disposed thereon. At least a portion of the core, typically the center, is solid, semi-solid, hollow, powder-filled or fluid-filled, preferably fluid-filled. As used herein, the term "fluid" means a gas, liquid, gel, paste, or the like, or. . .

DETD . . . 11 can be formed from mixtures or blends of zinc, magnesium, calcium, potassium, lithium and/or sodium ionic copolymers. The SURLYN® resins for use in the cover 11 are ionic copolymers in which sodium, lithium or zinc salts are the reaction product. . .

DETD (1) Vinyl resins such as those formed by the polymerization of vinyl chloride, or by the copolymerization of vinyl chloride with vinyl acetate,. . .

DETD (6) Acrylic resins and blends of these resins with poly vinyl chloride, elastomers, and the like;

DETD (8) Polyphenylene oxide resins, or blends of polyphenylene oxide with high impact polystyrene as sold under the trademark "NORYL®" by General Electric Company of. . .

DETD . . . hexane-1 based homopolymers and copolymers including functional monomers such as acrylic and methacrylic acid and fully or partially neutralized ionomer resins and their blends, methyl acrylate, methyl methacrylate homopolymers and copolymers, imidized, amino group containing polymers, polycarbonate, reinforced polyamides, polyphenylene oxide, . .

DETD . . . of the invention include castable thermoplastic or thermoset polyurethanes, cationic and anionic urethane ionomers and urethane epoxies, polyurethane/polyurea ionomers, epoxy resins, polyethylenes, polyamides and polyesters, polycarbonates, polyacrylin, and mixtures thereof. Examples of suitable urethane ionomers are disclosed in U.S. Pat. No.. .

DETD . . . The matrix material may be a thermoset or a thermoplastic polymer. Preferred thermoset polymeric materials are, for example, unsaturated polyester resins, vinyl esters, epoxy resins, phenolic resins, polyurethanes, polyurea, polyimide resins, and polybutadiene resins.

Preferred thermoplastics are, for example, polyethylene, polystyrene, polypropylene, thermoplastic polyesters, acrylonitrile butadiene styrene (ABS), acetal, polyamides including semicrystalline polyamide, polycarbonate (PC), shape memory polymers, polyvinyl chloride (PVC), polyurethane, trans-polybutadiene, liquid crystalline polymers, polyether ketone (PEEK), bio(maleimide), and polysulfone resins

DETD . . . matrix material can also be a silicone material, such as a

silicone polymer, a silicone elastomer, a silicone rubber, silicone resins, or a low molecular weight silicone fluid, thermoplastic silicone urethane copolymers and variations, and the likes.

DETD . . . first mantle layer 22 comprises dynamically vulcanized thermoplastic elastomer; functionalized styrene-butadiene elastomer; thermoplastic polyurethane; thermoplastic polyetherester or polyetheramide; thermoplastic ionomer resin; fluoro-polymers, such as perfluoroalkylenes (e.g., polytetrafluoroethylene, polyhexafluoropropylene), and functionalized fluoropolymer resins that are sulfonated, carboxylated, epoxidized, maleated, amined or hydroxylized as disclosed in U.S. Pat. No. 5,962,140, the entirety of which. .

DETD . . . material. For example, suitable metallocene polymers include foams of thermoplastic elastomers based on metallocene single-site catalyst-based foams. Such metallocene-based foam resins are commercially available from Sentinel Products of Hyannis, Mass.

DETD . . . 3533, PEBAX® 4033, PEBAX® 5533, PEBAX® 6333, and PEBAX® 7033 which are available from Atofina, Philadelphia, Pa. Suitable thermoplastic ionomer resins include any number of olefinic based ionomers including SURLYN® and IOTEK®, which are commercially available from DuPont and Exxon, respectively.. .

DETD . . and gels comprised of copolymer rubber based materials such a styrene-butadiene-styrene rubber and paraffinic and/or naphthenic oil; or melts including waxes and hot melts. Hot-melts are materials which at or about normal room temperatures are solid but at elevated temperatures become. . . system which combine to form a solid. Examples of suitable reactive liquids are silicate gels, agar gels, peroxide cured polyester resins, two part epoxy resin systems and peroxide cured liquid polybutadiene rubber compositions. It is understood by one skilled in the art that other reactive. . .

DETD A preferred adhesive for use with polybutadiene cups 30 is an epoxy, formed by blending low viscosity liquid resins, and formulated to be flexible in its cured state. A suitable epoxy is formed by mixing an approximately 1:1 volume ratio of about 83 parts by weight of AB-82 hardener into 100 parts by weight of Epoxy Resin #1028, both of which are sold by RBC Industries, Inc. In its liquid state, the epoxy is ideal for use.

# L1 ANSWER 6 OF 13 USPATFULL on STN

This invention relates to cosmetic, in particular, relates to improvements of retaining performance and film-line feeling of makeup cosmetic for lips, eyelashes and skin, makeup cosmetic, and improvements of emulsion stability and dispersibility of powder in water-in-oil emulsion cosmetic. This invention is to provide cosmetic comprising a copolymer comprising specific acrylic acid monomer (A), specific polyoxyalkylene monomer (B) and specific organopolysiloxane monomer (C) as constituting monomers, wherein the content of monomer (A) is 20% by mass or more relative to the total amount of the constituting monomers.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ACCESSION NUMBER: 2005:311994 USPATFULL

TITLE: Cosmetic

INVENTOR(S): Yoshida, Kunihiko, Yokohama-shi, JAPAN

Kakoki, Hiroyuki, Yokohama-shi, JAPAN

Mori, Atsumi, Yokohama-shi, JAPAN

PATENT ASSIGNEE(S): Shiseido Co., Ltd., Chuo-ku, JAPAN, 104-8010 (non-U.S.

corporation)

|          |                          | NUMBER                              | DATE  |
|----------|--------------------------|-------------------------------------|---|
| DRIORI   | TY INFORMATION:          | JP 2004-170207                      | 20040608  |
| PRIORI   | II INFORMATION.          | JP 2004-170207                      | 20040608  |
|          |                          | JP 2004-170210                      | 20040608  |
| DOCUME   | NT TYPE:                 | JP 2004-170211<br>Utility           | 20040608  |
| FILE S   | EGMENT:                  | APPLICATION                         |   |
|          | REPRESENTATIVE:          | SUITE 700, CLEVEL                   | TER & CLARK, LLP, 925 EUCLID AVENUE,<br>AND, OH, 44115-1405, US     |
|          | OF CLAIMS:<br>ARY CLAIM: | 22<br>1                             |   |
| LINE C   |                          | 2766                                |   |
|          |                          | LE FOR THIS PATENT                  |   |
| SUMM     |                          |                                     | have been composed of various oils,<br>d luster upon application on |
|          | the lips, while          | it was a problem t                  | hat the makeup retaining  |
| SUMM     |                          |                                     | emoved by water, sweat and tears and                                |
|          |                          |                                     | solid paraffin, waxes and uently blended, the blended component     |
|          | is excellent in          | water-resistance,                   | but it is readily dissolved in                                      |
| SUMM     |                          |                                     | d above, makeup cosmetics comprising the film-forming component     |
|          |                          |                                     | s (for example, see JP-A Nos.                                       |
|          | 61-18708, 61-658         | 09 and 61-161211).                  | Since the organic silicone  |
|          |                          |                                     | in fat and oily fractions that<br>hile the resin forms a tough      |
|          | film after dryin         | g, the cosmetics f                  | or eyelashes being excellent in both                                |
|          |                          |                                     | etaining performance may be obtained.                               |
|          |                          |                                     | r eyelashes using the organic silicone th respect to the curling    |
|          | effect and makeu         | p retaining perfor                  | mance to some extent, the feeling of                                |
|          |                          |                                     | tic gave a remarkable film-like<br>e resin as the film-forming      |
|          |                          |                                     | ding of the organic silicone  |
|          |                          |                                     | d, the curling effect and   |
|          | film-like                | effect cannot be                    | sufficiently obtained although the                                  |
| SUMM     | the cl                   |                                     | opment of the makeup cosmetics such as                              |
|          |                          |                                     | r this purpose, a silicone<br>the makeup cosmetics. Since           |
|          |                          |                                     | ble in water and oily   |
|          | components such          | as skin fat and fo                  | rms a tough coating film after drying,                              |
|          |                          |                                     | eup cosmetics excellent in<br>ver, the feeling of use was not so    |
|          | good due to rema         | rkable film-like f                  | eeling ascribed to the silicone                                     |
|          |                          |                                     | smetics using the silicone  |
|          |                          | makeup retaining p                  | t has an excellent function erformance.                             |
| SUMM     | period                   | of time, it was q                   | uite difficult to stabilize the                                     |
|          |                          |                                     | may be stabilized by blending a phase, the preparation is           |
|          |                          |                                     | lted or softened at high  |
|          |                          |                                     | lation is not sufficiently stable with                              |
| SUMM     |                          | ems in use such. copolymer and vol  | atile silicone oil and/or hydrocarbon                               |
|          | oil in the outer         | phase, and water                    | and a film-forming emulsion   |
| SUMM.    | resin in the inn         |                                     | tile silicone oil and/or hydrocarbon                                |
| Som      | oil in the inner         | phase, and water                    | and a film-forming emulsion   |
| CITTAIN. | resin in the out         | er phase.                           |   |
| SUMM     |                          | eyelashes makeup comprises the copo | cosmetic is an oil-based eyelashes<br>lymer and a wax.              |
| SUMM     |                          |                                     | es makeup cosmetic comprises 1 to 30%                               |
|          |                          | •                                   | •   |

of the polymer, a wax, a volatile silicone oil and/or hydrocarbon oil and a viscosity improving agent. DETD Preferably, an emulsion resin having film-forming ability may be blended in the aqueous phase as the inner or outer phase in the water-in-oil or oil-in-water eyelashes makeup cosmetic according to the invention. The emulsion resin having film-forming ability used in the invention may be obtained, for example, by soap-free polymerization taking advantage of a reactive emulsifying agent, heterogeneous polymerization in water containing no emulsifying agent, or polymerization using an aqueous resin solution as an emulsifying agent in which a mixture comprising polymerizable monomers is polymerized as an emulsion in the presence. DETD Specific examples of the monomer constituting the emulsion resin having film-forming ability include acrylic and methacrylic monomers such as methyl (meth) acrylate, ethyl. (meth) acrylate, propyl(meth)acrylate, butyl(meth)acrylate, isobutyl(meth)acrylate, t-butyl (meth) acrylate, benzyl (meth) acrylate, hexyl (meth) acrylate, octyl (meth) acrylate, 2-ethylhexyl (meth) acrylate,. DETD One or more of the emulsion resins having film-forming ability may be selected for blending with the water-in-oil or oil-in-water eyelashes makeup cosmetic according to the invention. The amount of blending of the emulsion resin having the film-forming ability is preferably 1.0 to 30.0% by mass, more preferably 5.0 to 20.0% by mass, relative to. . . amount of the eyelashes makeup cosmetic. Makeup retaining performance may be poor when the amount of blending of the emulsion resin having film-forming ability is too small, while finish of makeup may be rather stiff when the amount is too large. DETD The oil-based eyelashes makeup cosmetic according to the invention comprises the copolymer and wax. The wax as used in the invention means solid oils at room temperature, and examples thereof include beeswax, candelilla wax, cotton wax, carnauba wax, batberry wax, ibota wax, spermaceti wax, montan wax, rice bran wax, lanolin, kapok wax, vegetable wax, lanolin acetate, liquid lanolin, sugar cane wax, lanolin fatty acid isopropyl, hexyl laurate, reduced lanolin, jojoba wax, rigid lanolin, shellac wax, bees wax, microcrystalline wax , paraffin wax, POE lanolin alcohol ether, POE lanolin alcohol acetate, POE cholesterol ether, lanolin fatty acid polyethyleneglycol, fatty acid glyceride, rigid castor. DETD One or more of the waxes may be selected for blending with the oil-based eyelashes makeup cosmetic according to the invention. The amount of blending of the wax is preferably 0.1 to 25% by mass, more preferably 1.0 to 20.0% by mass, relative to the total amount of the eyelashes makeup cosmetic. A volume effect may be impaired when the amount of blending of the wax is too small, while finish of makeup may be poor when the amount is too large. Preferably, a hollow powder is blended to the DETD oil-based eyelashes makeup cosmetic according to the invention. Examples of the hollow powder include a hollow resin powder and a hollow inorganic powder. DETD Basically, the hollow resin powder is prepared by allowing a thermoplastic resin, which contains a volatile foaming agent that is vaporized mainly by heating, to swell or foam by heating. Examples of the resin that forms an outer shell of the hollow foaming resin powder include homopolymers or copolymers comprising one or more monomer selected from vinyl monomers such as vinyl chloride, vinyl acetate. . . acrylic acid esters, methacrylic acid, methacrylic acid esters, acrylonitrile and methacrylonitrile; and styrene, vinylidene chloride, divinylbenzene and ethyleneglycol dimethacrylate. The resin is preferably a copolymer comprising

two or more monomers selected from acrylic acid or methacrylic acid or

esters thereof, vinylidene.

DETD The hollow resin powder is produced by allowing a thermoplastic resin powder containing a volatile foaming agent to foam by heating, for example, as disclosed in JP-B No. 59-53290. The hollow resin powder is commercially available, and examples thereof include Matsumoto microsphere MFL series [MFL-50STI (particle diameter 10 to 30 µm, absolute. DETD The surface of the hollow powder may be coated with an inorganic substance. As disclosed in JP-A No. 4-9319, the thermoplastic resin including the volatile foaming agent is mixed with the inorganic powder before foaming or during foaming, and the mixture is heated to obtain the hollow powder coated with the inorganic powder. Otherwise, the hollow powder is coated with the inorganic powder by a wet method, in which a dispersion solution of the inorganic powder in water or in an organic solvent and the hollow resin powder are mixed followed by drying, or the dispersion solution of the inorganic powder is sprayed onto the hollow resin powder followed by drying, or the hollow powder and inorganic powder are complexified by a physical force such as a high impact force. DETD While the inorganic powder to be coated on the surface of the hollow resin powder is not particularly restricted, it is selected depending on desired effects. Examples of the inorganic powder include talc, sericite, . . . the average particle diameter is not restricted, it is preferably 0.001 to 20  $\mu m$ . The mass ratio between the hollow resin powder and inorganic powder is preferably 5:95 to 50:50. DETD The hollow powder used in the invention is preferably the hollow resin powder. The resin forming the outer shell is preferably resins of vinyl gases are favorably used as the volatile liquid foaming agents... DETD One or more of the hollow powder may be selected

chloride, vinylidene chloride and methyl methacrylate, while hydrocarbon

for blending with the oil-based eyelashes makeup cosmetic of the invention. The amount of blending of the hollow powder is preferably 0.001 to 10.0% by mass, more preferably 0.1 to 8.0% by mass, relative to the total amount of the eyelashes makeup cosmetic. The curling effect and volume effect are lowered when the amount of blending of the hollow powder is too small, while finish of makeup becomes poor when the amount is too large.

| DETD             |            |             | 10.  | 0    |                |         |            |
|------------------|------------|-------------|------|------|----------------|---------|------------|
| Trimethylsiloxy  | / Silicate |             |      |      |                |         |            |
| - <del>-</del> - | 10.0       |             |      |      |                |         |            |
| Non-aqueous Pol  | lymer Emul | sion*.sup.  | 1    |      |                |         |            |
| <del></del>      |            | 10.0        |      |      |                |         |            |
| Microcrystallir  | ne Wax     |             |      |      | 1.0            | 1.0     |            |
| 1.0              | 1.0        | 1.0         | 1.0  |      |                |         |            |
| Paraffin         |            |             |      |      | 11.0           | 11.0    | 11.0       |
| 11.0             | 11.0       | 11.0        |      | -    |                |         |            |
| Candelilla wax   |            |             |      |      | 3.0            | 3.0     |            |
| 3.0              | 3.0        | 3.0         | 3.0  | ,    |                |         |            |
| Decamethyl Cycl  |            |             |      |      | Balance        | Balance | Balance    |
| Balance          | Balance    | Balance     |      |      |                |         |            |
| Polyoxyethylene  | e-modified | Silicone    |      |      | 3.0            | 3.0     | 3.0        |
| 3.0              | 3.0        | 3.0         |      |      |                |         |            |
| Methylphenyl.    |            |             |      |      |                |         |            |
| DETD             | 5.0        | 65.0        |      |      |                |         | · <b>-</b> |
|                  | 10.0       | <del></del> |      |      |                |         |            |
| Copolymer 1-11   | 40.0       | 5.0         |      | 55.0 | <del>-</del> - |         |            |
|                  |            |             | 10.0 |      |                | •       |            |
| Microcrystallin  | ıe Wax     |             |      |      | 1.0            | 1.0     | •          |
| 1.0              | 1.0        | 1.0         | 1.0  | 1.0  |                |         |            |
| Paraffin         |            |             |      |      | 11.0           | 11.0    | 11.0       |
| 11.0             | 11.0       | 11.0        | 11.0 |      |                |         |            |
| Candelilla wax   |            |             |      |      | 3.0            | 3.0     |            |
| 3.0              | 3.0        | 3.0         | 3.0  | 3.0  |                |         |            |

| Decamethyl Cyclopentasiloxane   | Dalawas    |                | Balance                               | Balance  | Balance |
|---|------------|----------------|---------------------------------------|----------|---------|
| Balance Balance Balance Polyoxyethylene-modified Silicone   | Balance    |                | 3.0                                   | 3.0      | 3.0     |
| 3.0 DETD  |            |                |                                       | •        |         |
| Test Example  |            |                |                                       |          |         |
| 1-16 1-17 1-18  | 1-19       | 1-13           | 1-14                                  | 1-15     | 1-1     |
| Copolymer 1-1   |            |                | 0.1                                   | 1.0      | 10.0    |
| 15.0 20.0 25.0 Microcrystalline Wax   | 30.0       | 1.0            | 1.0                                   | 1.0      |         |
| 1.0 1.0 1.0<br>Paraffin   | 1.0        | 1.0<br>11.0    | 11.0                                  | 11.0     | 11.0    |
| 11.0 11.0 11.0<br>Candelilla wax  | 11.0       | 3.0            | 3.0                                   | 3.0      |         |
| 3.0 3.0 3.0<br>Decamethyl Cyclopentasiloxane  | 3.0        | 3.0<br>Balance | e Balanc                              | e Balanc | e       |
| Balance Balance Balance<br>Polyoxyethylene-modified Silicone<br>DETD  | Balance    | Balance<br>3.0 |                                       |          |         |
|   |            |                |                                       |          |         |
| Lipstick  |            |                | % by M                                | ass      |         |
| Microcrystalline Wax Paraffin Candellila Wax Decamethyl Cyclopentasiloxane (y =   |            | ula (5))       | 1.0<br>11.0<br>3.0<br>Balanc          | e        |         |
| Dimethyl Polysiloxane (X = 2 in Fo<br>Alkyl-modified silicone (R.sup.9 =<br>DETD  |            |                | 20.0                                  |          |         |
| Lipstick  |            | •              | % by                                  | Mass     |         |
| Microcrystalline Wax Candellila Wax Synthetic Wax (FNP-0090, manufactu Decamethyl Cyclopentasiloxane Dimethyl Polysiloxane (X = 2 in Fo |            | -              | 0.5<br>1.0<br>5) 8.0<br>Balar<br>20.0 | nce      |         |
| Alkyl-modified Silicone (R.sup.9 = DETD   | C.sub.8H.  | sub.17.        |                                       |          |         |
| Lipstick  |            |                | % by Mass                             |          |         |
| Microcrystalline Wax Paraffin   |            |                | 2.0                                   |          |         |
| Polyethylene Wax (Average Molecula:<br>Carnauba Wax   | r Weight 5 | 00)            | 1.0<br>10.0<br>1.0                    |          |         |
| Decamethyl Cyclopentasiloxane Dimethyl Polysiloxane (X = 2 in For Copolymer 1-13  | rmula (4)) |                | Balance<br>30.0                       |          |         |
| Polyoxyethylene-modified Silicone<br>Methylphenyl Polysiloxane  |            |                | 10.0                                  |          |         |
| Fluorine-modified Dimethyl Silicone (R.sup.10   | e          |                | 5.0<br>5.0                            |          |         |
| DETD  |            | .•             |                                       |          |         |

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Emulsified Rouge
                                                      % by Mass
    Microcrystalline Wax
                                                      1.0
    Paraffin
                                                      12.0
    Candellila Wax
                                                      2.0
    Decamethyl Cyclopentasiloxane
                                                      Balance
    Polymer 1-13
                                                      10.0
    Polyoxyethylene-modified Silicone
                                                      3.0
    Methylphenyl Polysiloxane
                                                      5.0
    Tri(Hydrogenated Rosin-Isostearic Acid)Glyceryl 5.0
    Silica (Aerosil R972:. . .
DETD
```

DETD

| Liquid Rouge                         |         |         | % by Mass |  |
|--------------------------------------|---------|---------|-----------|--|
|                                      |         |         |           |  |
| Microcrystalline Wax                 |         |         | 0.2       |  |
| Paraffin                             |         |         | 2.0       |  |
| Decamethyl Cyclopentasiloxane        |         |         | Balance   |  |
| Copolymer 1-13                       |         |         | 15.0      |  |
| Polyoxyethylene-modified Silicone    |         |         | 3.0       |  |
| Methylphenyl Polysiloxane            |         |         | 5.0       |  |
| Fluorine-modified Methylphenyl Silic | one     |         | 20.0      |  |
| (R.sup.11 = Ph, R.sup.12 = CH.sub.3, |         |         |           |  |
| R.sup.13 = C.sub.8F.sub.17,          |         |         |           |  |
| DETD 2-1                             | 1       | 5.0     |           |  |
| Hydroxyethyl Cellulose               |         | 15.0    |           |  |
| Trimethylsiloxy Silicate             |         |         | 15.0      |  |
| Light Isoparaffin                    | Balance | Balance | Balance   |  |
| Decamethyl Cyclopentasiloxane        | 20.0    | 20.0    | 20.0      |  |
| Microcrystalline Wax                 | 17.0    | 17.0    | .17.0     |  |
| Iron Oxide Black                     | 5.0     | 5.0     | 5.0       |  |
| Dextrin Fatty Acid Ester             | 11.0    | 11.0    | 11.0      |  |
| (1) Curling Effect                   | A       | C       | A         |  |
| (2) Makeup                           |         |         | •         |  |

| Oil-based Mascara   | % by Mass                       |
|---|---------------------------------|
| Light Isoparaffin Decamethyl Cyclopentasiloxane Microcrystalline Wax Copolymer 2-13 | Balance<br>20.0<br>17.0<br>15.0 |

Iron Oxide Black 2.0
Hollow Resin Powder 5.0
Dextrin Fatty Acid Ester 11.0

CLM What is claimed is:

- . of the copolymer and volatile silicone oil and/or hydrocarbon oil in the outer phase, and water and a film-forming emulsion resin in the inner phase.
- . the copolymer and a volatile silicone oil and/or hydrocarbon oil in the inner phase, and water and a film-forming emulsion resin in the outer phase.
- . . cosmetic according to claim 6, wherein said eyelashes makeup is an oil-based eyelashes makeup cosmetic comprises the copolymer and a wax.
- . . . makeup cosmetic according to claim 11, wherein said oil-based

eyelashes makeup cosmetic comprises 1 to 30% of the polymer, a wax, a volatile silicone oil and/or hydrocarbon oil and a viscosity improving agent.

### ANSWER 7 OF 13 USPATFULL on STN L1

The present invention encompasses a golf ball having a diameter and AB being comprised of a core and a cover, wherein the core is further comprised of a fluid mass at the center of the ball, a first mantle layer surrounding the fluid mass and a second, solid, non-wound mantle layer surrounding and abutting the first mantle layer, wherein the first mantle layer comprises a polymer material selected from the group consisting of a thermoset rubber, plastic and thermoplastic elastomeric material and the second mantle layer comprises a polymer material selected from the group consisting of a thermoset rubber material and thermoplastic elastomeric material, and wherein the cover comprises polyurethane, polyurea, or a polyurea/polyurethane hybrid.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ACCESSION NUMBER:

2004:120922 USPATFULL

TITLE: INVENTOR(S): Method for making multilayer golf ball

Boehm, Herbert C., Norwell, MA, UNITED STATES Morgan, William E., Barrington, RI, UNITED STATES Reid, Walter L., JR., Mattapoisett, MA, UNITED STATES Pasqua, Samuel A., JR., Tiverton, RI, UNITED STATES Cavallaro, Christopher, Lakeville, MA, UNITED STATES

Harris, Kevin M., Bedford, MA, UNITED STATES

Dalton, Jeffrey L., North Dartmouth, MA, UNITED STATES Sullivan, Michael J., Barrington, RI, UNITED STATES

|                       | NUMBER           | KINĎ      | DATE       |                       |
|-----------------------|------------------|-----------|------------|-----------------------|
| PATENT INFORMATION:   | US 2004092335    | A1        | 20040513   |                       |
|                       | US 7041007       | B2        | 20060509   |                       |
| APPLICATION INFO.:    | US 2003-670514   | A1        | 20030926   | (10)                  |
| RELATED APPLN. INFO.: | Continuation-in- | -part of  | Ser. No.   | US 2000-482336, filed |
| •                     | on 14 Jan 2000,  | GRANTED   | , Pat. No. | US 6635133 Division   |
|                       | of Ser. No. US   | 1999-3124 | 180, filed | l on 17 May 1999,     |
|                       |                  |           |            | inuation of Ser. No.  |
|                       | US 1997-902351,  | filed or  | n 29 Jul 1 | 1997, ABANDONED       |
|                       | Continuation-in- | -part of  | Ser. No.   | US 1996-615346, filed |
|                       | on 11 Mar 1996,  | GRANTED   | , Pat. No. | US 5683312            |
| DOCUMENT TYPE:        | Utility          |           |            |                       |
| FILE SEGMENT:         | APPLICATION      |           |            |                       |
| LEGAL REPRESENTATIVE: | SWIDLER BERLIN S | SHEREFF I | RIEDMAN,   | LLP, 3000 K STREET,   |
|                       | NW, BOX IP, WASH |           |            |                       |
| MIMBED OF CLAIMS.     | 60               | •         |            |                       |

NUMBER OF CLAIMS:

EXEMPLARY CLAIM:

60 1

NUMBER OF DRAWINGS:

11 Drawing Page(s)

LINE COUNT: 1565

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

. the first mantle layer comprises dynamically vulcanized thermoplastic elastomer, functionalized styrene-butadiene elastomer, thermoplastic polyurethane, thermoplastic polyetherester or polyetheramide, thermoplastic ionomer resin, thermoplastic polyester, metallocene polymer or blends thereof. In another embodiment, the cover comprises an inner cover layer and a thin.

SUMM and wherein the cover comprises material selected from the group consisting of polyether and polyester thermoplastic urethane, thermoset polyurethane, ionomer resins, low modulus ionomers, high modulus ionomers and blends thereof. In one embodiment, the cover comprises a thermoset polyurethane.

SUMM the first mantle layer comprises dynamically vulcanized thermoplastic elastomer, functionalized styrene-butadiene elastomer,

thermoplastic polyurethane, thermoplastic polyetherester or polyetheramide, thermoplastic ionomer resin, thermoplastic polyester, metallocene polymer or blends thereof. In another embodiment, the cover comprises an inner cover layer and a thin. . methyl-acrylate with butadiene and styrene, acrylonitrile SUMM styrene copolymers, polyether-ester, polyether-amide, polyurethane, propylene/ethylene-propylene-diene rubber, styrene-butadiene elastomers, metallocene polymers, polyetheresters, polyetheramides, ionomer resins, polyesters, and blends thereof SUMM the first mantle layer comprises dynamically vulcanized thermoplastic elastomer, functionalized styrene-butadiene elastomer, thermoplastic polyurethane, thermoplastic polyetherester or polyetheramide, thermoplastic ionomer resin, thermoplastic polyester, metallocene polymer or blends thereof In another embodiment, the cover comprises an inner cover layer and a thin. DETD . or more additional core layers disposed thereon. At least a portion of the core, typically the center, is solid, semi-solid, hollow, powder-filled or fluid-filled, preferably fluid-filled. As used herein, the term "fluid" means a gas, liquid, gel, paste, or the like, or. . 11 can be formed from mixtures or blends of zinc, magnesium, DETD calcium, potassium, lithium and/or sodium ionic copolymers. The SURLYN® resins for use in the cover 11 are ionic copolymers in which sodium, lithium or zinc salts are the reaction DETD [0050] (1) Vinyl resins such as those formed by the polymerization of vinyl chloride, or by the copolymerization of vinyl chloride with vinyl acetate,. DETD [0055] (6) Acrylic resins and blends of these resins with poly vinyl chloride, elastomers, and the like; DETD [0057] (8) Polyphenylene oxide resins, or blends of polyphenylene oxide with high impact polystyrene as sold under the trademark "NORYL®" by General Electric Company of. DETD . . . 1 based homopolymers and copolymers including functional monomers such as acrylic and methacrylic acid and fully or partially neutralized ionomer resins and their blends, methyl acrylate, methyl methacrylate homopolymers and copolymers, imidized, amino group containing polymers, polycarbonate, reinforced polyamides, polyphenylene oxide,. DETD of the invention include castable thermoplastic or thermoset polyurethanes, cationic and anionic urethane ionomers and urethane epoxies, polyurethane/polyurea ionomers, epoxy resins, polyethylenes, polyamides and polyesters, polycarbonates, polyacrylin, and mixtures thereof. Examples of suitable urethane ionomers are disclosed in U.S. Pat. No.. DETD first mantle layer 22 comprises dynamically vulcanized thermoplastic elastomer; functionalized styrene-butadiene elastomer; thermoplastic polyurethane; thermoplastic polyetherester or polyetheramide; thermoplastic ionomer resin; fluoro-polymers, such as perfluoroalkylenes (e.g., polytetrafluoroethylene, polyhexafluoropropylene), and functionalized fluoropolymer resins that are sulfonated, carboxylated, epoxidized, maleated, amined or hydroxylized as disclosed in U.S. Pat. No. 5,962,140, the entirety of which. . material. For example, suitable metallocene polymers include DETD foams of thermoplastic elastomers based on metallocene single-site catalyst-based foams. Such metallocene-based foam resins are commercially available from Sentinel Products of Hyannis, Mass. 3533, PEBAX® 4033, PEBAX® 5533, PEBAX® 6333, and DETD PEBAX® 7033 which are available from Atofina, Philadelphia, Pa. Suitable thermoplastic ionomer resins include any number of olefinic based ionomers including SURLYN® and IOTEK®, which are commercially available from DuPont and Exxon, respectively... DETD . and gels comprised of copolymer rubber based materials such a

styrene-butadiene-styrene rubber and paraffinic and/or naphthenic oil; or melts including waxes and hot melts. Hot-melts are materials which at or about normal room temperatures are solid but at elevated temperatures become. . . system which combine to form a solid. Examples of suitable reactive liquids are silicate gels, agar gels, peroxide cured polyester resins, two part epoxy resin systems and peroxide cured liquid polybutadiene rubber compositions. It is understood by one skilled in the art that other reactive. . .

DETD [0118] A preferred adhesive for use with polybutadiene cups 30 is an epoxy, formed by blending low viscosity liquid resins, and formulated to be flexible in its cured state. A suitable epoxy is formed by mixing an approximately 1:1 volume ratio of about 83 parts by weight of AB-82 hardener into 100 parts by weight of Epoxy Resin #1028, both of which are sold by RBC Industries, Inc. In its liquid state, the epoxy is ideal for use.

CLM What is claimed is:

- . . the first mantle layer comprises dynamically vulcanized thermoplastic elastomer, functionalized styrene-butadiene elastomer, thermoplastic polyurethane, thermoplastic polyetherester or polyetheramide, thermoplastic ionomer resin, thermoplastic polyester, metallocene polymer or blends thereof.
  - . wherein the cover comprises material selected from the group consisting of polyether thermoplastic urethane, polyester thermoplastic urethane, thermoset polyurethane, ionomer resins, low modulus ionomers, high modulus ionomers and blends thereof.
  - . . the first mantle layer comprises dynamically vulcanized thermoplastic elastomer, functionalized styrene-butadiene elastomer, thermoplastic polyurethane, thermoplastic polyetherester or polyetheramide, thermoplastic ionomer resin, thermoplastic polyester, metallocene polymer or blends thereof.
  - . methyl-acrylate with butadiene and styrene, acrylonitrile styrene copolymers, polyether-ester, polyether-amide, polyurethane, propylene/ethylene-propylenediene rubber, styrene-butadiene elastomers, metallocene polymers, polyetheresters, polyetheramides, ionomer resins, polyesters, and blends thereof.
  - . the first mantle layer comprises dynamically vulcanized thermoplastic elastomer, functionalized styrene-butadiene elastomer, thermoplastic polyurethane, thermoplastic polyetherester or polyetheramide, thermoplastic ionomer resin, thermoplastic polyester, metallocene polymer or blends thereof.

### L1 ANSWER 8 OF 13 USPATFULL on STN

AB The present invention provides a heat developable photosensitive material comprising at least a photosensitive silver halide, a non-photosensitive organic silver salt, a reducing agent for silver ions and binder on one surface of a support.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ACCESSION NUMBER: 2003:187764 USPATFULL

TITLE: Heat developable photosensitive material INVENTOR(S): Yoshioka, Yasuhiro, Kanagawa, JAPAN

Oyamada, Takayoshi, Kanagawa, JAPAN Okutsu, Eiichi, Kanagawa, JAPAN

NUMBER KIND DATE

PATENT INFORMATION: US 2003129553 A1 20030710
APPLICATION INFO.: US 2002-270510 A1- 20021016 (10)

NUMBER DATE

JP 2001-321988 20011019

PRIORITY INFORMATION: JP 2001-321988
DOCUMENT TYPE: Utility
FILE SEGMENT: APPLICATION

LEGAL REPRESENTATIVE: Yumi Yerks, Apartment #412-North, 2111 Jefferson Davis

Highway, Arlington, VA, 22202

NUMBER OF CLAIMS: 21 EXEMPLARY CLAIM: 1 LINE COUNT: 2072

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

SUMM [0105] Any one of natural or synthetic resins may be used as the binder in the photosensitive layer of the heat developable photosensitive material according to the invention, and examples of the resins include gelatin, polyvinyl butyral, polyvinyl acetal, polyvinyl chloride, polyvinyl acetate, cellulose acetate, polyolefine, polyester, polystyrene, polyacrylonitrile, polycarbonate, butylethyl cellulose, methacrylate. . . weight or more relative to the total amount of the binder(s). A copolymer and terpolymer is naturally included in the resins. The total amount of polyvinyl butyral is preferably 50 to 100% by weight, and more preferably 70 to 100% by.

SUMM [0123] The surface protective layer may include any adhesion preventing material. Examples of the adhesion preventing layer include wax , liquid paraffin, silica particles, elastomer of block copolymer containing styrene (e.g., styrene-butadiene-styrene and styrene-isoprene-styrene copolymers), cellulose acetate, cellulose acetate butyrate. . .

SUMM . . . and urea-formaldehyde-starch reaction product; and gelatin cured with a curing agent known in the art and cured gelatin as a hollow powder of microcapsule prepared by coacervate curing. Preferable examples of the inorganic compounds available as the matting agent include silicon dioxide, . . .

SUMM . . . binder of the back layer in the invention is colorless and transparent or semi-transparent and examples thereof include natural polymer resins, synthetic polymers or copolymers and other film forming media such as, for example, gelatin, gum arabic, polyvinyl alcohol, hydroxyethyl cellulose, . . . polyvinyl chloride, polymethacrylic acid, styrene-maleic anhydride copolymer, styrene-acrylonitrile copolymer, styrene-butadiene copolymer, polyvinylacetal such as polyvinylformal and polyvinylbutyral, polyester, polyurethane, phenoxy resin, polyvinylidene chloride, polyepoxide, polycarbonate, polyvinyl acetate, cellulose esters and polyamide. The binder may be coated from an aqueous or organic. . .

SUMM . . . film, polyethylene terephthalate film, polyethylene naphthalate film, cellulose nitrate film, cellulose ester film, polyvinyl acetal film, polycarbonate film and related resin materials, and glass, paper and metal. A flexible support such as partially acetylated paper, or paper coated with baryta and/or. . .

DETD [0163] 84.2 g of cellulose acetate butylate (CAB 381-20 made by Eastman Chemical Co.) and 4.5 g of polyester resin (Vitel PE2200B made by Bostic Co.) were added and dissolved into 830 g of MEK while MEK was stired. 0.30. . .

L1 ANSWER 9 OF 13 USPATFULL on STN

AB Methods of making improved electronic systems and circuits boards, and more specifically to methods of making improved electronic systems and circuits boards using heat-resistant composite materials having superior mechanical, thermal, and electrical properties.

ACCESSION NUMBER: 2002:284431 USPATFULL

TITLE: Heat-resistant electronic systems and circuit boards

INVENTOR(S): Li, Chou H., South Pasadena, FL, UNITED STATES

NUMBER KIND DATE -----------PATENT INFORMATION: US 2002157247 A1 20021031 US 6938815 B2 20050906 APPLICATION INFO.: US 2001-892528 A1 20010625 (9) Division of Ser. No. US 1998-53741, filed on 2 Apr RELATED APPLN. INFO.: 1998, GRANTED, Pat. No. US 6286206 Continuation-in-part of Ser. No. US 1997-947308, filed on 8 Oct 1997, GRANTED, Pat. No. US 5937514 Continuation-in-part of Ser. No. US 1997-805535, filed on 25 Feb 1997, GRANTED, Pat. No. US 5932348 DOCUMENT TYPE: Utility FILE SEGMENT: APPLICATION James A Poulos, III, 9001 Garland Ave., Silver Spring, LEGAL REPRESENTATIVE: MD, 20901 NUMBER OF CLAIMS: 43 EXEMPLARY CLAIM: 1 NUMBER OF DRAWINGS: 6 Drawing Page(s) LINE COUNT: 1909 DETD or freezing the liquid mixture or suspension to provide a solidified reinforced composite. The reinforcing elements may be solid or hollow powders, rods, sheets, weaves, or combinations thereof. DETD occurs in the liquid composite matrix. Further, this non-uniform distribution pattern is carried over during the composite matrix solidification, e.g., resin matrix polymerization in a cast mold or lead-tin composite matrix freezing in a soldered joint. DETD . reinforcing elements suspended or mixed therein. The hard, usually refractory or heat-resistant reinforcing elements are ceramic (or metal) solid or hollow powders, fibers, or more complicated shapes such as special weaved structures. These reinforcing elements improve the creep resistance at temperatures at. DETD . . . various interconnection processes. The new composite is reinforced by suspended or embedded ceramic, intermetallic, metal, or glass reinforcing solid or hollow powders, rods, sheets, weaves, or combinations thereof. The solid reinforcing elements are rigid and heat-resistant, thereby making the entire composite DETD [0172] Instead of plastic foam parts, balls or rods of wax, plastic, or other evaporative solids may be first plated or sprayed with a thin metal layer of a thickness sufficient to make each hollow powder or rod self-standing but insufficient to prevent the loss of the evaporative solid from within the coated metal shell when. solid, the hollow ball or rod is further metal-coated to the required metal thickness r.sub.2- r.sub.1. This is a modified lost-wax process used widely in the casting of metals. Tiny wax or heat-sealable plastic ware may also be used to be cut into pieces and flame spherodized or ends-rounded respectively into. CLMWhat is claimed is: elements; and at least a majority of said solid reinforcing elements are selected from the group consisting of solid powders, hollow

. manufacture as in claim 18 in which said solid reinforcing elements are selected from the group consisting of solid powders, hollow powders, solid fibers, hollow fibers, and combinations thereof.

powders, solid fibers, hollow fibers, and combinations thereof.

L1 ANSWER 10 OF 13 USPATFULL on STN

AB Methods of making improved electronic systems and circuits boards, and more specifically to methods of making improved electronic systems and circuits boards using heat-resistant composite materials having superior mechanical, thermal, and electrical properties.

ACCESSION NUMBER: 2001:151151 USPATFULL

TITLE: Heat-resistant electronic systems and circuit boards INVENTOR(S): Li, Chou H., 8001 Sailboat Key Blvd., Unit 404, South

Pasadena, FL, United States 33707

NUMBER KIND DATE

PATENT INFORMATION: US 6286206 B1 20010911 APPLICATION INFO.: US 1998-53741 19980402 (9)

RELATED APPLN. INFO.: Continuation-in-part of Ser. No. US 1997-947308, filed

on 8 Oct 1997, now patented, Pat. No. US 5937574

Continuation-in-part of Ser. No. US 1997-805535, filed

on 25 Feb 1997, now patented, Pat. No. US 5932348

DOCUMENT TYPE: Utility
FILE SEGMENT: GRANTED
PRIMARY EXAMINER: Young, Lee

ASSISTANT EXAMINER: Chang, Rick Kiltae

NUMBER OF CLAIMS: 41 EXEMPLARY CLAIM: 1

NUMBER OF DRAWINGS: 11 Drawing Figure(s); 6 Drawing Page(s)

LINE COUNT: 1882

DETD . . . or freezing the liquid mixture or suspension to provide a solidified reinforced composite. The reinforcing elements may be solid or hollow powders, rods, sheets, weaves, or combinations thereof.

DETD . . . occurs in the liquid composite matrix. Further, this non-uniform distribution pattern is carried over during the composite matrix solidification, e.g., resin matrix polymerization in a cast mold or lead-tin composite matrix freezing in a soldered joint.

DETD . . reinforcing elements suspended or mixed therein. The hard, usually refractory or heat-resistant reinforcing elements are ceramic (or metal) solid or hollow powders, fibers, or more complicated shapes such as special weaved structures. These reinforcing elements improve the creep resistance at temperatures at. . .

DETD . . . various interconnection processes. The new composite is reinforced by suspended or embedded ceramic, intermetallic, metal, or glass reinforcing solid or hollow powders, rods, sheets, weaves, or combinations thereof. The solid reinforcing elements are rigid and heat-resistant, thereby making the entire composite matrix. . .

DETD Instead of plastic foam parts, balls or rods of wax, plastic, or other evaporative solids may be first plated or sprayed with a thin metal layer of a thickness sufficient to make each hollow powder or rod self-standing but insufficient to prevent the loss of the evaporative solid from within the coated metal shell when. . solid, the hollow ball or rod is further metal-coated to the required metal thickness r.sub.2 -r.sub.1. This is a modified lost-wax process used widely in the casting of metals. Tiny wax or heat-sealable plastic wire may also be used to be cut into pieces and flame spherodized or ends-rounded respectively into. . .

CLM What is claimed is:

. elements; and at least a majority of said solid reinforcing elements are selected from the group consisting of solid powders, hollow powders, solid fibers rods, sheets, and ellipsoids, hollow fibers, and combinations thereof.

## L1 ANSWER 11 OF 13 USPATFULL on STN

The present invention provides a heat-sensitive recording material high in sensitivity and whiteness. That is, a heat-sensitive recording material which comprises a support and a recording layer between which an intermediate layer is provided and which is of high sensitivity could be obtained by using a latex having a temperature-sensitive gelling

characteristic as a binder of the intermediate layer and by adjusting pH of a coating solution of the intermediate layer to 7.0 or more, and adjusting temperature of the coating solution at the time of preparation and coating to a temperature lower at least 20° C. than the gelling temperature of the temperature-sensitive latex. Furthermore, a heat-sensitive recording material of high whiteness and very high printability could be obtained by adding a non-crosslinking type acrylic alkali thickening agent to the coating solution of the intermediate layer.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ACCESSION NUMBER: 2000:70781 USPATFULL

TITLE: Heat-sensitive recording material and method for

producing same

INVENTOR(S): Wakamatsu, Kiichiro, Tokyo, Japan

PATENT ASSIGNEE(S): Mitsubhishi Paper Mills Limited, Tokyo, Japan (non-U.S.

corporation)

|                     | NUMBER         | KIND DATE |                 |
|---------------------|----------------|-----------|-----------------|
|                     |                |           |                 |
| PATENT INFORMATION: | US 6071851     | 20000606  |                 |
|                     | WO 9806589     | 19980219  |                 |
| APPLICATION INFO.:  | US 1998-43150  | 19980313  | (9)             |
|                     | WO 1997-JP2761 | 19970807  |                 |
|                     |                | 19980313  | PCT 371 date    |
|                     |                | 19980313  | PCT 102(e) date |

NUMBER DATE

PRIORITY INFORMATION: JP 1996-209654 19960808

DOCUMENT TYPE: Utility
FILE SEGMENT: Granted
PRIMARY EXAMINER: Hess, Bruce H.

LEGAL REPRESENTATIVE: Pillsbury Madison & Sutro LLP

NUMBER OF CLAIMS: 9
EXEMPLARY CLAIM: 1
LINE COUNT: 996

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

SUMM . . . been shown to use water-soluble polymers such as starch, casein, PVA, methylcellulose, carboxymethylcellulose, hydroxyethylcellulose and polyacrylic acid, and various synthetic resin emulsions such as styrene-butadiene copolymer, acrylonitrile-butadiene copolymer, colloidal silica particles-containing styrene-acrylate copolymer and acrylic acid copolymer. However, when an intermediate. . .

SUMM . . . earth, synthetic aluminum silicate, zinc oxide, titanium oxide, aluminum hydroxide, barium sulfate and surface-treated calcium carbonate and silica, and organic resin fine powders such as urea-formalin resin, styrene/methacrylic acid copolymer and polystyrene resin. Porous calcined clay and porous silica are preferred.

SUMM . . . hollow particles used in the intermediate layer include 1 those obtained by expanding thermally expandable fine spheres, 2 glass fine hollow powder and 3 alumino-silicate fine hollow powder. These fine hollow particles have a particle size in the range of 0.3-200  $\mu$ m, and when they are used in.

SUMM . . . is preferably 20-60% by weight. If the content is less than 20% by weight, adhesion strength is insufficient when the resin latex is used as a binder for fibers and others, and if it exceeds 60% by weight, the formed film. . .

SUMM . . . preferably 20-60% by weight. If the content is less than 10% by weight, strength of the formed film of the resin latex is insufficient and if it exceeds 80% by weight, adhesion strength is

inferior when the resin latex is used as a binder for fibers and others.

SUMM Resin content in the dispersion (C) is usually 20-75%, preferably 40-60%. Particle size of the polymer in (C) is usually

SUMM . alumina, magnesium, talc, barium sulfate, zinc oxide, titanium oxide, surface-treated calcium and silica, and organic fine powders such as urea/formalin resin, styrene/methacrylic acid copolymer and polystyrene. Examples of the lubricant are esters, amides or metal salts of higher fatty acids, and, besides, various waxes, condensates of aromatic carboxylic acids and amines, phenyl benzoate, higher straight chain glycols and other heat-meltable organic compounds. Furthermore, fine. . . as aluminum stearate can be added to improve sharpness of color images, and lubricants such as lineseed oil, tung oil, waxes, paraffins, polyethylene wax, paraffin chloride and metal salts of higher fatty acids can be added to further improve running property of thermal head.

SUMM The support is generally paper, and resin films, synthetic papers, nonwoven fabrics and the like can also be used. Especially when the support is paper, the intermediate.

DETD Water

115 parts by weight

5% PVA (Trade name: PVA117

100 parts by

manufactured by Kuraray Co., Ltd.)

20% Acryl emulsion resin (Trademark:

50 parts by

OM1050 manufactured by Mitsui Toatsu

Chemicals, Inc.)

Fine powder silicic acid (Trademark:

parts by 10

MIZUKASIL P527 manufactured by.

L1ANSWER 12 OF 13 USPATFULL on STN

A method of making a floor covering having decorative inlays therein is AΒ disclosed. The method comprises the steps of cutting and removing portions of the floor covering, providing inlays from another floor covering material having substantially the same shapes and sizes as the removed portions, and joining the inlays and floor covering to create a seamless structure. The seamless structure results from the application of a volatile solvent which causes the thermoplastic properties of the materials within the inlays and floor covering to fuse.

ACCESSION NUMBER:

97:70560 USPATFULL

TITLE:

Method of making inlaid floor coverings

INVENTOR(S):

Schilling, Lee Hilton, Lookout Mountain, GA, United

Moot, Lorence M., Cohutta, GA, United States

Collins & Aikman Floorcoverings, Inc., Dalton, GA,

United States (U.S. corporation)

NUMBER KIND DATE -----US 5656109 19970812

PATENT INFORMATION: APPLICATION INFO.:

PATENT ASSIGNEE(S):

US 1995-520170 19950828 (8)

DOCUMENT TYPE: FILE SEGMENT:

Utility Granted

PRIMARY EXAMINER: ASSISTANT, EXAMINER:

Ball, Michael W. Yao, Sam Chuan

LEGAL REPRESENTATIVE:

Martinez de Andino, J. MichaelMcGuire, Woods, Battle &

Boothe, L.L.P.

NUMBER OF CLAIMS: 26 EXEMPLARY CLAIM: 1

NUMBER OF DRAWINGS: 5 Drawing Figure(s); 3 Drawing Page(s)

LINE COUNT: 542

SUMM . . . inserted into the backing by tufting needles and maintained permanently in place by a heat-sensitive coating composition (e.g., a thermoplastic resin) applied to the back surface of the primary backing. When heat is applied to the composition, the pile yarns are. . .

SUMM . . . adhesive substrate. The inlay(s) and textile substrates are preferably fused using a volatile solvent to gel or soften the thermoplastic resin coating compositions so that the inlay(s) and substrate can be joined together. The result is an inlaid textile substrate that. . .

SUMM . . . primary backing to provide a face surface, and a secondary backing secured to the primary backing using a first thermoplastic resin coating composition. The textile substrate has one or more openings therein for receiving one or more decorative inlays. The inlay.

. . primary backing to provide a face surface, and a secondary backing secured to the primary backing using a second thermoplastic resin coating composition. The textile substrate may additionally comprise a plurality of decorative inlays therein.

SUMM The inlay and the textile substrate are fused, employing the thermoplastic properties of the first and second resin coating compositions to create a substantially seamless textile substrate that resists separation of the inlay from the textile substrate caused by stretching. The resin coating compositions for both the textile substrate and inlay may comprise a polymer or copolymer of a vinyl compound, such. . .

DETD . . . carpet 11 comprises a primary backing 20 having textile fibers 14 extending outwardly from an upper surface 20a, a first resin coating composition 25, a secondary backing 30, and optionally, a releasable adhesive layer 45 with a release cover 46. The textile fibers 14 are bonded to the primary backing 20 using a first resin coating composition 25, sometimes referred to as a "tuft-lock" coating. Methods for making a tufted carpet having a tuft-lock coating. . .

DETD . . . loops 18. The pile loops 18 are relatively loosely attached to the primary backing 20. A coating of a first resin coating composition 25 is applied to the lower surface 20b of the primary backing 20 and penetrates between the interstices of the pile loops 18 and the primary backing. Heat is then applied to the first resin coating composition 25 in order to fuse the first resin coating composition and the pile loops 18 to the primary backing 20. The term "fuse" indicates that the first resin coating composition 25, pile loops 18, and primary backing 20 are permanently bonded without requiring any external bonding agent, such. . .

DETD . . . material 31 comprising a primary backing 32 having textile fibers 33 extending outwardly from an upper surface 32a, a second resin coating composition 34, and a secondary backing 35. The textile fibers 33 are bonded to the primary backing 32 using a second resin coating composition 34, or "tuft-lock" coating.

DETD . . . loops (not shown). The pile loops are relatively loosely attached to the primary backing 32. A coating of a second resin coating composition 34 is applied to the lower surface 32b of the primary backing 32 and penetrates between the interstices of the pile loops and the primary backing. Heat is then applied to the second resin coating composition 34 in order to fuse the resin coating composition and the pile loops to the primary backing 32.

DETD Preferably, the first and second resin coating compositions
25, 34 are a thermoplastic material and are the same. Thermoplastic
materials are not subject to chemical change. . . consisting of
acrylic, vinyl, chlorinated vinyl, styrene, butadiene, ethylene, butene,
and copolymers or blends thereof. A preferred first and second
resin coating composition 25, 34 is a polymer or copolymer of a

vinyl compound, e.g., polyvinyl chloride, polyvinylidine chloride, polyethylene chloride, polyvinyl acetate, polyvinyl acetal, etc., and copolymers and mixtures thereof. A preferred specific example of a first and second resin coating composition 25, 34 is a vinyl chloride, resin-based plastisol, wherein the plasticizer component of the plastisol is a phthalate-based compound, such as an alkyl phthalate substituted one or. . . in an amount by weight equal to between about 15 to 60 percent of the weight of the vinyl chloride resin component. Particularly preferred vinyl chlorides include Vinycel 124 (Policyd SA DE CV, Mexico), Geon® 13 oz (Geon Company, Cleveland, Ohio),. . . Louis, Mo.), Palatinol® 711P (BASF Corporation, Parsippany, N.J.), and Jayflex DHP (Exxon Chemical America, Houston, Tex.). The first and second resin coating compositions 25, 34 can be applied as a unitary layer, or one or more additional layers of the same or different resin coating compositions can be applied. For example, a highly filled composition can be applied, followed by application of a less filled resin coating composition.

- DETD After the pile loops 18 and first resin coating composition 25 are fused to the primary backing 20 of the tufted carpet 11, additional heat is applied to the resin coating composition and a relatively cold secondary backing 30 is contacted with the heated first resin coating composition. The temperature of the heated first resin coating composition 25 is sufficient to melt the contacting surface 30a of the secondary backing 30, thereby bonding the secondary backing to the first resin coating composition and creating an integral structure.
- DETD Similarly, after the pile loops and second resin coating composition 34 are fused to the primary backing 32 of the tufted inlay material 31, additional heat is applied to the second resin coating composition and a relatively cold secondary backing 35 is contacted with the heated second resin coating composition. The temperature of the heated second resin coating composition 34 is sufficient to melt the contacting surface 35a of the secondary backing 35, thereby bonding the secondary backing to the second resin coating composition and creating an integral structure.
- DETD . . . propylene, isobutylene, vinyl chloride, and copolymers or blends thereof. The secondary backings 30, 35 can be a neat or blended resin or can be filled with organic or inorganic fillers:

  Exemplary inorganic fillers can be in fibrous, flake, crystalline, amorphous, hollow, powder, or particulate form.

  Exemplary fillers include calcium carbonate, calcium sulfate particles, magnesium oxide, magnesium hydroxide, perlite, synthetic mica, vermiculite, clays, . .
- DETD . . . and inlay 13 each comprise a primary backing 20, 32, having textile fibers 14, 33 secured thereto, first and second resin coating compositions 25, 34, respectively, and secondary backing layers 30, 35, respectively. Preferably, the cross-sectional thickness of the cut carpet. . .
- DETD . . . to an adhesive substrate (not shown). Materials suitable as an adhesive substrate include paper, for example freezer paper, having a wax coating. Freezer paper has sufficient adhesion to hold the pieces in place as they are fused, but releasable enough to . . .
- DETD The fusing step preferably comprises applying a volatile solvent that gels or softens the first and second thermoplastic resin coatings, 25, 34 of the carpet 11 and the inlay 13 so that they will fuse permanently. The solvent chosen should be one which gels or softens both the first and second resin coating compositions 25, 34; and secondary backings 30, 35 of the carpet 11 and inlay 13 become permanently bonded without.

  CLM What is claimed is:
- CLM What is claimed is:

  to which the outer face is secured, and a secondary backing secured to the primary backing using a first thermoplastic resin coating composition, said method comprising the steps of: (a) removing a

first portion from the textile substrate thereby creating an opening wherein vertical side faces are exposed in the first thermoplastic resin; (b) providing an inlay substantially identical in shape and size as the first portion and having an outer face, a. . which the outer face is secured, and a secondary backing secured to the primary backing using a second thermoplastic resin coating composition, the second thermoplastic resin having vertical side faces; (c) inserting the inlay into the opening created in the textile substrate such that the inlay and the opening substantially coincide; and (d) fusing the vertical side faces of the first thermoplastic resin with the vertical side faces of the second thermoplastic resin such that the inlay and the textile substrate are fused together, without a reinforcing material on the underside surfaces of.

- 2. The method of claim 1 wherein the first and second resin coating compositions are a polymer or copolymer of a vinyl compound.
- The method of claim 1 wherein said step (d) includes applying a volatile solvent to the first and second thermoplastic resin coating compositions.
- textile fibers extending from the primary backing, and a secondary backing secured to the primary backing using a first thermoplastic resin coating composition, said method comprising the steps of: (a) removing a first portion from the carpet, thereby creating an opening wherein vertical side faces are exposed in the first thermoplastic resin; (b) providing an inlay substantially identical in shape and size as the first portion and having a tufted outer face, . . . to which the outer face is secured, and a secondary backing secured to the primary backing using a second thermoplastic resin coating composition, the second thermoplastic resin having vertical side faces; (c) inserting the inlay into the opening created in the tufted carpet such that the inlay and the opening substantially coincide; (d) fusing the vertical side faces of the first thermoplastic resin with the vertical side faces of the second thermoplastic resin such that the inlay and the carpet are fused together, without a reinforcing material on the underside surfaces of the. 15. The method of claim 14 wherein the first and second resin
- The method of claim 14 wherein said step (d) includes applying a volatile solvent to the first and second thermoplastic resin coating compositions.

coating compositions are a polymer or copolymer of a vinyl compound.

### L1ANSWER 13 OF 13 USPATFULL on STN

An article suitable for use in bonding to metal, glass, or ceramic substrates at high temperatures, e.g., above about 400° C, comprises (a) a thermally stable backing material, such as a metal foil or an inorganic fabric; and (b) a coating on at least a portion of at least one major surface of the backing material, the coating consisting essentially of fused or fusible particles selected from glass particles, ceramic particles, and mixtures thereof. Preferably, the coating further contains a non-pressure sensitive adhesive vehicle such as pine oil, to aid in application and retention of the particles.

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

ACCESSION NUMBER:

94:97393 USPATFULL

TITLE:

AΒ

High temperature label

INVENTOR(S):

Holzer, Mark R., Woodbury, MN, United States

Lange, Roger W., Maplewood, MN, United States

PATENT ASSIGNEE(S):

Minnesota Mining and Manufacturing Company, St. Paul,

MN, United States (U.S. corporation)

NUMBER KIND DATE \_\_\_\_\_\_ PATENT INFORMATION: US 5362554 19941108 APPLICATION INFO.: US 1992-927821 19920810 (7) DOCUMENT TYPE: Utility FILE SEGMENT: Granted PRIMARY EXAMINER: Bell, James J. LEGAL REPRESENTATIVE: Griswold, Gary L., Kirn, Walter N., Weiss, Lucy C. NUMBER OF CLAIMS: EXEMPLARY CLAIM: LINE COUNT: 881 CAS INDEXING IS AVAILABLE FOR THIS PATENT. . . . as a heat-resistant label. This glass powder adhesive sheet comprises a glass powder molding layer comprising a glass powder, a resin binder, and, if necessary, inorganic powder and/or metal powder, and an adhesive layer having a thermal decomposition initiation temperature higher than that of the resin binder. The preferred materials for the adhesive layer are those having pressure-sensitive adhesive properties at room temperature. "particles" refers to particulate materials which can be either SUMM regular or irregular in shape, e.g., flakes, fibers, microspheres (solid or hollow), powders, and the like can be utilized. Preferably, the coating further contains a non-pressure sensitive adhesive vehicle, e.g., pine oil, to. SUMM . leaving little or no residue. Materials such as methyl cellulose, polyvinyl alcohol, polyvinyl pyrrolidone, polyethylene glycol, pine oil, hot melt waxes, organic salts (such as dioctyl sodium sulfosuccinate), and the like can be used as the vehicle. Mixtures of these are also useful. Pine oil, for example, burns out cleanly and provides good coating characteristics. Hot melt waxes can be melted prior to combination with the fusible particles. Vehicles such as methyl cellulose, polyvinyl alcohol, and polyvinyl pyrrolidone. CLM What is claimed is: . vehicle is selected from the group consisting of methyl cellulose,

polyvinyl alcohol, polyvinyl pyrrolidone, polyethylene glycol, pine oil,

hot melt waxes, organic salts, and mixtures thereof.